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structure in all those DNA segments. Since the distances between extra-N atoms of adenine and cytosine are long in 5'-TA-3' and 5'-GA-3' DNA segments, it is difficult to form DEB(1,3) adducts. DEB(1,4) adducts (see the lower of the cover: The structure of DEB(1,4) cross-linking 5'-GA-3') of those segments deformed obviously and the complementary base pairs were not yet in the same plane. But the structure of DNA double helix strand still remained to some extent.

DEB easily cross-links with five sequences of DNA in the major groove but only two sequences in the minor groove<sup>[8]</sup>. Since there were not essential differences in alkylation activity of DEB between two grooves, the selection of sequences increases cross-linking efficiency of DEB in the major groove. The cross-linked DNA is not easily repaired by the mechanism that repairs the single-base alkylating DNA with complementary strand as model. Repaired by the mechanism of deleting the cross-linked DNA double strand at the same time, DNA easily undergoes deletion, frameshift, rearrangement or exchange of sister strand mutation. In the DEB-induced mutation studies<sup>[9]</sup>, there were increased frequencies of mutants by genomic deletion or rearrangement. Also, there were an increased frequency of mutants at A:T pairs compared with the spontaneous mutants. The adduct of DEB alkylating N<sup>4</sup>-adenine is in the major groove of DNA. As discussed above, as a bifunctional alkylating agent, DEB can further alkylate the neighbor bases of complementary strand and interstrand cross-link DNA in the major groove. DEB can cross-link with more frequency in major groove than minor groove, which can explain the experimental results<sup>[9]</sup>. This result is important to "Di-region theory" verification<sup>[10]</sup>.

Meantime, it can be seen that DNA cross-linked with 5'-TA-3' and 5'-GA-3' sequences deformed greatly. So these fragments are easily detected and deleted. This might contribute to DEB high mutagenicity also.

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## Surface interactions of MoO<sub>3</sub>/α-Fe<sub>2</sub>O<sub>3</sub> system

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**Abstract** α-Fe<sub>2</sub>O<sub>3</sub>-supported molybdena catalysts have been prepared by heating a mixture of MoO<sub>3</sub> and α-Fe<sub>2</sub>O<sub>3</sub>. XRD, XPS, LRS, TG-DTA and Mössbauer spectroscopy were used to characterize the interactions between MoO<sub>3</sub> and α-Fe<sub>2</sub>O<sub>3</sub>. The dispersion capacity of MoO<sub>3</sub> on the surface of α-Fe<sub>2</sub>O<sub>3</sub> determined by XRD and XPS was 0.8 mmol/100m<sup>2</sup> α-Fe<sub>2</sub>O<sub>3</sub> in the samples calcined at 420°C. For the sample with low MoO<sub>3</sub> loading, LRS and FT-IR results showed that Mo<sup>6+</sup> ions were located in the tetrahedral vacant sites on the surface of α-Fe<sub>2</sub>O<sub>3</sub>, signed as Mo-Ⅰ.

The amount of Mo-II species, formed by  $\text{Mo}^{6+}$  ions incorporated into the octahedral vacant sites, increased with the  $\text{MoO}_3$  loading. Based on the assumption that the (001) plane of  $\alpha\text{-Fe}_2\text{O}_3$  is preferentially exposed, almost all the  $\text{Mo}^{6+}$  ions of the dispersed molybdena species existed at the surface octahedral sites for the sample with  $\text{MoO}_3$  loading close or beyond the dispersion capacity, and formed the Mo-II species. In this case, the capping  $\text{O}^{2-}$  ions linking with the incorporated  $\text{Mo}^{6+}$  ions formed a surface epitaxial structure, which was in good agreement with the results predicted by the incorporation model proposed previously. XRD and Mössbauer spectroscopy of the  $\text{MoO}_3 / \alpha\text{-Fe}_2\text{O}_3$  samples calcined at different temperatures showed that the calcination temperature could strongly influence the interaction extent: (i) at  $420^\circ\text{C}$ ,  $\text{MoO}_3$  dispersed on the surface of  $\alpha\text{-Fe}_2\text{O}_3$  and formed surface Mo species; (ii) at  $500^\circ\text{C}$ ,  $\text{MoO}_3$  reacted with the bulk of  $\alpha\text{-Fe}_2\text{O}_3$  and formed  $\text{Fe}_2(\text{MoO}_4)_3$  compound.

**Keywords:**  $\text{MoO}_3$ ,  $\alpha\text{-Fe}_2\text{O}_3$ , surface interaction, dispersion capacity.

The surface interaction between the active components and their supports is a key subject in catalysis. Many investigations of the system with metal oxides supported on  $\gamma\text{-Al}_2\text{O}_3$ ,  $\text{SiO}_2$ ,  $\text{TiO}_2$ ,  $\text{ZrO}_2$ ,  $\text{CeO}_2$ , etc., have been carried out<sup>[1-4]</sup>, which supplied useful information for understanding of the interaction mechanism of such catalysts.

Ferric oxides and ferric compounds are widely used in the preparation of magnetic materials, active components of catalysts, absorbents and pigments<sup>[5]</sup>.  $\alpha\text{-Fe}_2\text{O}_3$ , as the high temperature stable crystalline in the ferric oxide compounds, has a hexagonal structure of densely averaged oxygen atoms, which is suitable for studying the physicochemical properties of  $\alpha\text{-Fe}_2\text{O}_3$ -supported catalysts. However, few reports about systems with  $\alpha\text{-Fe}_2\text{O}_3$  as a supporter have been found<sup>[6]</sup>.

In this note,  $\alpha\text{-Fe}_2\text{O}_3$  with a Brunauer-Emmett-Teller (BET) surface area of  $55 \text{ m}^2/\text{g}$  after calcination at  $550^\circ\text{C}$  for 5 h was used as a supporter to prepare  $\text{MoO}_3 / \alpha\text{-Fe}_2\text{O}_3$  samples. XRD, XPS, LRS, Mössbauer spectroscopy and TG-DTA were applied to investigating the dispersion of  $\text{MoO}_3$  on  $\alpha\text{-Fe}_2\text{O}_3$  as well as the effects of temperature change on the interaction extent of  $\text{MoO}_3$  and  $\alpha\text{-Fe}_2\text{O}_3$ . The results showed that  $\text{MoO}_3$  only dispersed on the surface of  $\alpha\text{-Fe}_2\text{O}_3$  and formed surface "Mo-O" species when the calcination temperature was at  $420^\circ\text{C}$ , and the compound,  $\text{Fe}_2(\text{MoO}_4)_3$ , had been formed as the temperature rose to  $500^\circ\text{C}$ . All the results were discussed by using the incorporation model.

## 1 Experimental

(i) Instruments. The BET surface area of  $\alpha\text{-Fe}_2\text{O}_3$  was measured on a Micromeritics ASAP-2000 instrument. XRD results were recorded using a Shimadzu XD-3A X-ray diffractometer with  $\text{FeK}_\alpha$  radiation and an Mn filter.  $\alpha$ -alumina powder was used as a reference for quantitative analysis. XPS results were obtained on a V. G. Escalab MK II spectrometer equipped with a hemispherical electron analyzer,  $\text{MgK}_\alpha$  radiation (1253.6 eV) was operated at 15 kV and 20 mA, samples were analyzed in the constant pass energy mode at 20 eV,  $\text{C}_{1s}$  (285 eV) was taken as a reference to calculate the binding energies (BE). LRS were obtained with a Spex Ramalog 1403 spectrometer. The 488 nm line and laser source power of 200 mW and the laser power of 15–20 mW at the sample were used, and the scanning velocity was  $2 \text{ cm}^{-1} \cdot \text{s}^{-1}$ . Mössbauer spectroscopy was performed with a constant acceleration spectrometer using a 10 mCi  $^{57}\text{Co}/\text{Pd}$  source,  $\alpha\text{-Fe}$  was used to demarcate the velocity. TG-DTA experiments were carried out on a Rigaku thermoanalyzer (Japan), with  $\alpha\text{-Al}_2\text{O}_3$  as a reference. The temperature was increased linearly at a rate of  $20^\circ\text{C} \cdot \text{min}^{-1}$ .

(ii) Samples.  $\alpha\text{-Fe}_2\text{O}_3$  supplied by Shanxi Coal and Chemistry Institute was calcined at  $550^\circ\text{C}$  for 5 h, the BET surface area was  $58 \text{ m}^2 \cdot \text{g}^{-1}$ . XRD results indicated that iron oxide is pure hexagonal crystalline.  $\text{MoO}_3(\text{AR})$  produced by Shanghai Coll-oid Chemistry Factory was also calcined at  $400^\circ\text{C}$  for 5 h and sieved to 200 meshes before used for sample preparation. A series of samples with different  $\text{MoO}_3$  loading labeled "X mmol/100  $\text{m}^2 \alpha\text{-Fe}_2\text{O}_3$ " were prepared by calcining the mixtures of  $\text{MoO}_3$

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and  $\alpha\text{-Fe}_2\text{O}_3$  in air stream at 420 or 500°C for 24 h.

### 2 Results and discussions

(i) Dispersion of  $\text{MoO}_3$  on the surface of  $\alpha\text{-Fe}_2\text{O}_3$  at 420°C. Fig. 1 shows the XRD patterns of a series of  $\text{MoO}_3 / \alpha\text{-Fe}_2\text{O}_3$  samples with different  $\text{MoO}_3$  loading before and after calcination for 24 h. Peaks corresponding to crystalline  $\text{MoO}_3$  were observed ( $2\theta=29.46^\circ, 34.58^\circ$ ) in all the mixtures before calcination in patterns 1, 2 and 3, while these peaks disappeared in the samples with  $\text{MoO}_3$  loading of 0.3 and 0.6  $\text{mmol}/100\text{ m}^2$   $\alpha\text{-Fe}_2\text{O}_3$  after calcination in patterns 1', 2'. It is likely that  $\text{MoO}_3$  had dispersed on the surface of  $\alpha\text{-Fe}_2\text{O}_3$ . For the sample of 1.0  $\text{mmol}/100\text{ m}^2$   $\alpha\text{-Fe}_2\text{O}_3$  as shown in pattern 3', peaks of crystalline  $\text{MoO}_3$  still remained despite of calcination, but the peak intensity decreased as seen by comparing patterns 3' and 3. The result illustrated that some residual crystalline  $\text{MoO}_3$  still existed besides the partially dispersed  $\text{MoO}_3$  on  $\alpha\text{-Fe}_2\text{O}_3$  in this sample. Furthermore, XRD quantitative analysis<sup>[7]</sup> of the system indicated that the dispersion capacity of  $\text{MoO}_3$  on  $\alpha\text{-Fe}_2\text{O}_3$  is 0.8  $\text{mmol}/100\text{ m}^2$   $\alpha\text{-Fe}_2\text{O}_3$ .

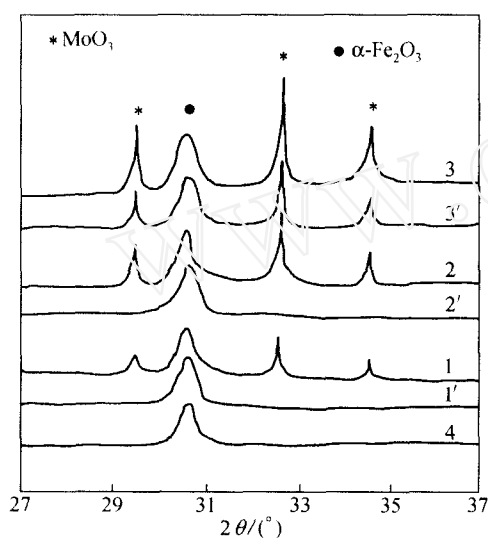


Fig. 1. XRD patterns of  $\text{MoO}_3/\alpha\text{-Fe}_2\text{O}_3$  samples.

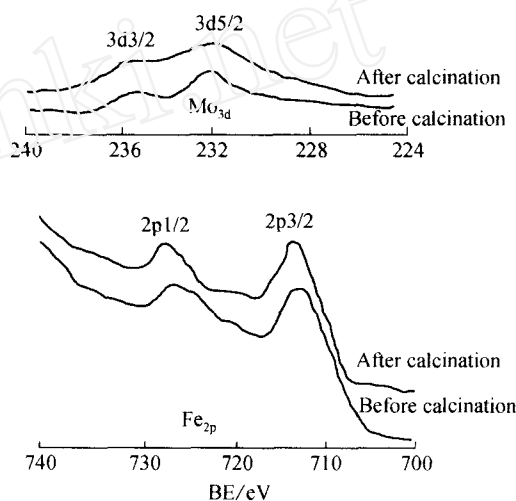


Fig. 2. XPS results of  $\text{Fe}_{2p}$  and  $\text{Mo}_{3d}$  in  $\text{MoO}_3/\alpha\text{-Fe}_2\text{O}_3$  samples.

XPS results of  $\text{Fe}_{2p}$  and  $\text{Mo}_{3d}$  in the sample with  $\text{MoO}_3$  loading of 0.6  $\text{mmol}/100\text{ m}^2$   $\alpha\text{-Fe}_2\text{O}_3$  are shown in fig. 2. The XPS intensity ratio of Mo to Fe,  $I_{\text{Mo}} / I_{\text{Fe}}$ , changed more quickly for the sample after calcination, which increased from 0.08 to 0.22, indicating that heat treatment made  $\text{MoO}_3$  better dispersed on the surface of  $\alpha\text{-Fe}_2\text{O}_3$  to form the surface Mo species<sup>[8]</sup>. However, the BE of  $\text{Fe}_{2p_{3/2}}$  and  $\text{Mo}_{3d_{5/2}}$  did not change by calcination, which meant that the valences of Fe and Mo still kept +3 and +6 respectively.

Fig. 3 shows the LRS results that  $\text{MoO}_3$  mainly dispersed on the surface of  $\alpha\text{-Fe}_2\text{O}_3$  in the samples with  $\text{MoO}_3$  loading lower than its dispersion capacity. For the sample of 0.3  $\text{mmol}/100\text{ m}^2$   $\alpha\text{-Fe}_2\text{O}_3$ , two peaks at 815 and 880  $\text{cm}^{-1}$  were observed (fig. 3-2). And another peak at 939  $\text{cm}^{-1}$  appeared (fig. 3-3) besides the two peaks at 813 and 878  $\text{cm}^{-1}$ , which illustrated that there might be more than one type of surface Mo-O species existing<sup>[9]</sup>. However, for the sample with  $\text{MoO}_3$  loading of 1.0  $\text{mmol}/100\text{ m}^2$   $\alpha\text{-Fe}_2\text{O}_3$  (fig. 3-4), the peak at 880  $\text{cm}^{-1}$  could not be observed and the peak intensity of 939  $\text{cm}^{-1}$  increased as compared with fig. 3-3. Considering that the (001) plane of  $\alpha\text{-Fe}_2\text{O}_3$  is preferentially exposed<sup>[10]</sup>, in each unit mesh of  $\alpha\text{-Fe}_2\text{O}_3$ , besides two of the octahedral vacancies that have been occupied by  $\text{Fe}^{3+}$  ions, as shown in fig. 4(a), there are three tetrahedral and one octahedral vacant sites left for the  $\text{Mo}^{6+}$  ions to incorporate in and the surface Mo species can be formed. In this

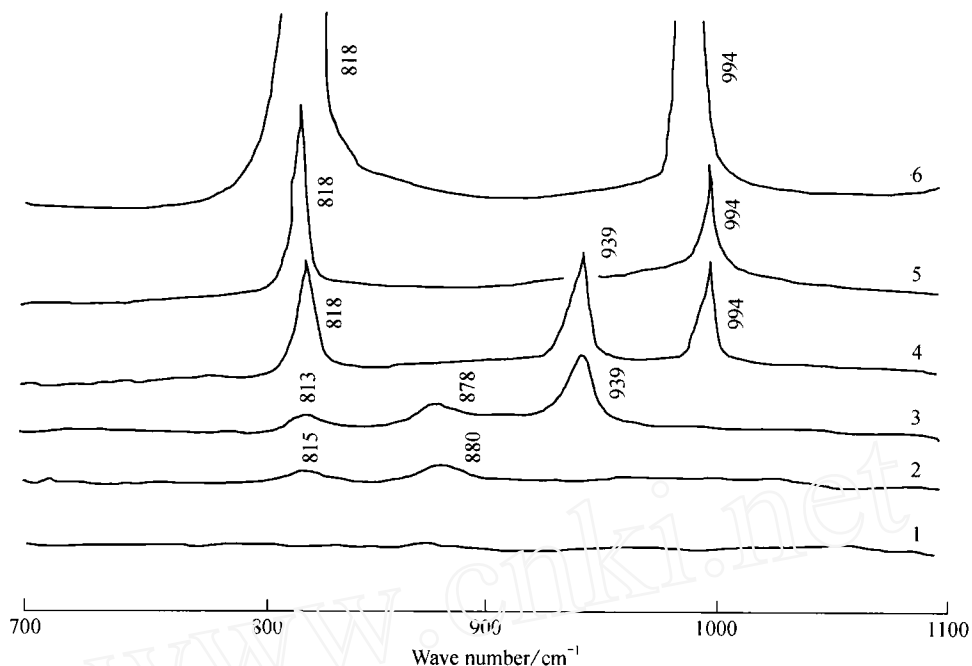


Fig. 3. LRS result of  $\text{MoO}_3/\alpha\text{-Fe}_2\text{O}_3$  samples.

model, two kinds of Mo species with different coordination environments could be formed:  $\text{Mo}^{6+}$  ions in the tetrahedral vacant sites (Mo- I ), and  $\text{Mo}^{6+}$  ions in the octahedral vacant sites (Mo- II ). Though they were both six-coordinated  $\text{O}^{2-}$  ions, the interaction between the incorporated  $\text{Mo}^{6+}$  ions and the surrounding  $\text{Fe}^{3+}$  ions was different. Furthermore, considering the ratio between the surface vacancies (tetrahedral vacancies/octahedral vacancies) being 3 : 1, there is a higher possibility of  $\text{Mo}^{6+}$  ions entering the tetrahedral vacancies with low  $\text{MoO}_3$  loading, which could be supported by the LRS results. Note that the peaks at 815 and 880  $\text{cm}^{-1}$ , representing Mo- I species, appeared (fig. 3-2) for the sample with low  $\text{MoO}_3$  loading, and for the sample with  $\text{MoO}_3$  loading of 1.0  $\text{mmol}/100 \text{ m}^2$   $\alpha\text{-Fe}_2\text{O}_3$  (fig. 3-4), the peak at 880  $\text{cm}^{-1}$  disappeared, replaced by the peak of 939  $\text{cm}^{-1}$ , which should be corresponding to the formation of Mo- II species. In this case, an epitaxial capping  $\text{O}^{2-}$  structure was formed on the (001) plane of  $\alpha\text{-Fe}_2\text{O}_3$ , as shown in fig. 4 (b).

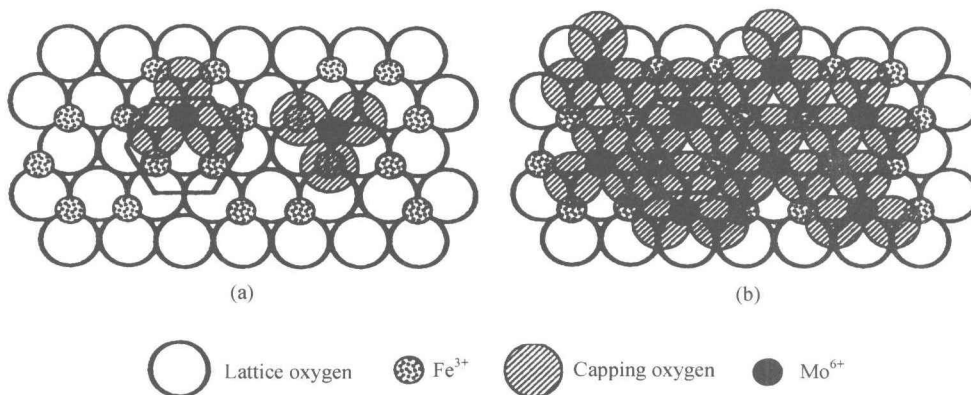


Fig. 4. Configuration of surface Mo-O species on  $\text{MoO}_3/\alpha\text{-Fe}_2\text{O}_3$  samples.

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(ii) Temperature influence on the interaction between  $\text{MoO}_3$  and  $\alpha\text{-Fe}_2\text{O}_3$ . XRD patterns of the sample with  $\text{MoO}_3$  loading of  $2.0 \text{ mmol}/100 \text{ m}^2$   $\alpha\text{-Fe}_2\text{O}_3$  after calcination at 420 and  $500^\circ\text{C}$  are shown in fig. 5. At  $500^\circ\text{C}$ , peaks corresponding to crystalline  $\text{MoO}_3$  disappeared and the intensity of the peaks representing  $\alpha\text{-Fe}_2\text{O}_3$  decreased as seen by comparing patterns 2 and 2' (fig. 5); meanwhile, a new peak ( $2\theta=28.9^\circ$ ) corresponding to  $\text{Fe}_2(\text{MoO}_4)_3$  appeared. It is thus deduced that a strong interaction between  $\text{MoO}_3$  and  $\alpha\text{-Fe}_2\text{O}_3$  occurred at this temperature, so that a new compound  $\text{Fe}_2(\text{MoO}_4)_3$  was formed. Mössbauer results of the sample with  $\text{MoO}_3$  loading of  $2.0 \text{ mmol}/100 \text{ m}^2$   $\alpha\text{-Fe}_2\text{O}_3$  calcined at different temperatures are shown in fig. 6, and Mössbauer parameters listed in table 1.

For the sample treated at  $420^\circ\text{C}$ , the parameters were similar to those of pure  $\alpha\text{-Fe}_2\text{O}_3$ . The hyperfine field decreased and a new single peak corresponding to  $\text{Fe}_2(\text{MoO}_4)_3$  species appeared as the temperature rose to  $500^\circ\text{C}$ . This result was in agreement with that by XRD. It was suggested that the decrease of the hyperfine field was attributed to the formation of  $\text{Fe}_2(\text{MoO}_4)_3$  phase which covered the  $\alpha\text{-Fe}_2\text{O}_3$  particles to form a so-called "heart-wrapping species", as shown in fig. 7. The decreased hyperfine field of  $\alpha\text{-Fe}_2\text{O}_3$  resulted from the decrease of the size of  $\alpha\text{-Fe}_2\text{O}_3$  particles, which was in good agreement with the results reported elsewhere<sup>[11]</sup>. TG-DTA experiments were carried out to monitor the process of  $\text{MoO}_3$  dispersing on  $\alpha\text{-Fe}_2\text{O}_3$  by heat treatment. Four endothermic peaks at  $400$ ,  $457$ ,  $634$  and  $700^\circ\text{C}$  appeared in the DTA curve as shown in fig. 8. Studying the combined XRD and Mössbauer results attributed the above peaks: that at  $400^\circ\text{C}$  to the diffusion of  $\text{MoO}_3$  on the  $\alpha\text{-Fe}_2\text{O}_3$  surface, at  $457^\circ\text{C}$  to the reaction of  $\text{MoO}_3$  and the bulk of  $\alpha\text{-Fe}_2\text{O}_3$ , at  $700^\circ\text{C}$  to the sublimation of molybdenum oxides, that at  $634^\circ\text{C}$  was yet to be determined. The TG curve was flat from  $300^\circ\text{C}$  to  $700^\circ\text{C}$ , which meant that no mass change happened during the process. An evident weight loss was observed when the temperature rose to  $700^\circ\text{C}$ , which was due to the sublimation of Mo-O oxides. This suggestion was supported by the blue molybdenum oxides appearing on the wall of the sample cell after the experiments.

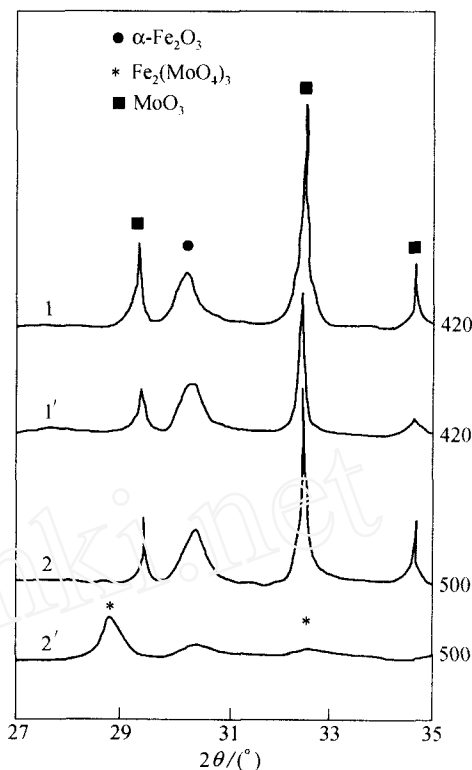


Fig. 5. XRD patterns of  $\text{MoO}_3/\alpha\text{-Fe}_2\text{O}_3$  samples before and after calcination at  $420$  and  $500^\circ\text{C}$ .

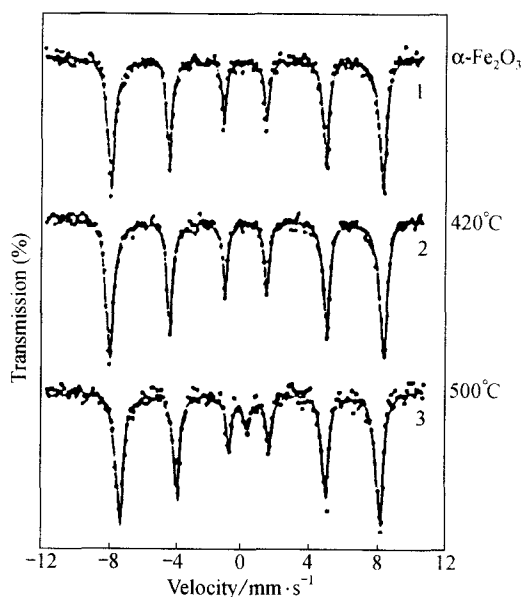
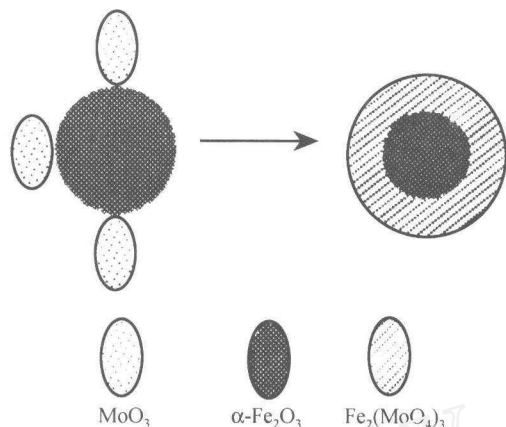
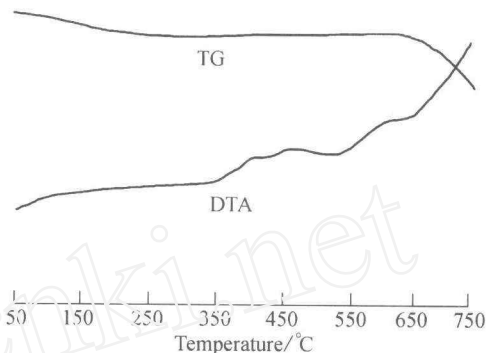


Fig. 6. Mössbauer spectroscopy of  $\text{MoO}_3/\alpha\text{-Fe}_2\text{O}_3$  sample.

Table 1 Mössbauer parameters of MoO<sub>3</sub>/α-Fe<sub>2</sub>O<sub>3</sub> sample

Sample	Treatment	IS/mm · s <sup>-1</sup>	QS/mm · s <sup>-1</sup>	H/A · m <sup>-1</sup>	Iron species
α-Fe <sub>2</sub> O <sub>3</sub>	500°C	0.39	0.17	4.05 × 10 <sup>7</sup>	α-Fe <sub>2</sub> O <sub>3</sub>
MoO <sub>3</sub> /α-Fe <sub>2</sub> O <sub>3</sub>	420°C	0.42	0.12	4.02 × 10 <sup>7</sup>	α-Fe <sub>2</sub> O <sub>3</sub>
MoO <sub>3</sub> /α-Fe <sub>2</sub> O <sub>3</sub>	500°C	0.47	0.18	3.84 × 10 <sup>7</sup>	α-Fe <sub>2</sub> O <sub>3</sub>
		0.51	0	0	Fe <sub>2</sub> (MoO <sub>4</sub> ) <sub>3</sub>

Fig. 7. Fe<sub>2</sub>(MoO<sub>4</sub>)<sub>3</sub> formed in MoO<sub>3</sub>/α-Fe<sub>2</sub>O<sub>3</sub> sample.Fig. 8. TG-DTA results of MoO<sub>3</sub>/α-Fe<sub>2</sub>O<sub>3</sub> sample.

### 3 Conclusion

The dispersion capacity of MoO<sub>3</sub> on the α-Fe<sub>2</sub>O<sub>3</sub> surface was 0.8 mmol/100 m<sup>2</sup> α-Fe<sub>2</sub>O<sub>3</sub> after suitable heat treatment. For the samples with MoO<sub>3</sub> loading lower than its dispersion capacity, MoO<sub>3</sub> well dispersed on the surface of α-Fe<sub>2</sub>O<sub>3</sub> to form surface Mo species, Mo-I or/and Mo-II, and the environments of incorporated Mo<sup>6+</sup> ions were different though they were all six-coordinated with O<sup>2-</sup> ions. However, some residual crystalline MoO<sub>3</sub> existed in the samples as the MoO<sub>3</sub> loading was beyond its dispersion capacity.

XRD, Mössbauer and TG-DTA results showed that MoO<sub>3</sub> in reaction with α-Fe<sub>2</sub>O<sub>3</sub> produced a new compound Fe<sub>2</sub>(MoO<sub>4</sub>)<sub>3</sub> when MoO<sub>3</sub>/α-Fe<sub>2</sub>O<sub>3</sub> samples had been treated at 500°C, which suggested that the calcination temperature could strongly influence the interaction extent between MoO<sub>3</sub> and α-Fe<sub>2</sub>O<sub>3</sub>.

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