



# Shielding ceria based catalysts from SO<sub>2</sub> poisoning in NH<sub>3</sub>-SCR reaction: Modification effect of acid metal oxides

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## ABSTRACT

Modifying CeO<sub>2</sub> with acid sites is a common strategy for designing efficient catalysts for the selective catalytic reduction of NO<sub>x</sub> by NH<sub>3</sub> (NH<sub>3</sub>-SCR of NO<sub>x</sub>). However, the effect of acid metal oxide modification on the SO<sub>2</sub> resistance of CeO<sub>2</sub> has not been well revealed. In this work, it was found that the SO<sub>2</sub> resistance of CeO<sub>2</sub> modified with several acid metal oxides (i.e., MoO<sub>3</sub>, WO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub>), followed an order of Mo/CeO<sub>2</sub> ≥ W/CeO<sub>2</sub> > Nb/CeO<sub>2</sub>. Further systematic characterizations revealed that Mo-OH and W-OH on CeO<sub>2</sub> as Brønsted acid sites could better inhibit the SO<sub>2</sub> adsorption and the sulfation of active sites than highly dispersed NbO<sub>x</sub> mainly as Lewis acid sites because NH<sub>4</sub><sup>+</sup> coordinated to Brønsted acid sites could help trap SO<sub>2</sub> to form ammonium sulfates rather than metal sulfates. The findings in this work provided important guidance for the design of efficient catalysts with superior SO<sub>2</sub> resistance performance.

## 1. Introduction

Nitrous oxides (NO<sub>x</sub>) emitted by both mobile and stationary sources have been considered one of the most dangerous air pollutants, which could result in serious air pollution problems (e.g., photochemical smog, haze and acid rain, etc.) [1,2]. Driven by the tightening policies and increasing environmental awareness, various techniques, such as selective non-catalytic reduction of NO<sub>x</sub> (SNCR), urea or ammonia selective catalytic reduction of NO<sub>x</sub> (urea-SCR or NH<sub>3</sub>-SCR), etc., have been developed to realize elimination of NO<sub>x</sub> [3–5]. Among them, NH<sub>3</sub>-SCR of NO<sub>x</sub> was the most efficient one, and the efficient catalyst is the core of NH<sub>3</sub>-SCR technique [6,7]. By far, the most popular commercial catalyst for NH<sub>3</sub>-SCR is V<sub>2</sub>O<sub>5</sub>-WO<sub>3</sub>(MoO<sub>3</sub>)/TiO<sub>2</sub>, which exhibited superior deNO<sub>x</sub> efficiency as well as satisfactory resistance to SO<sub>2</sub> poisoning at 300–400 °C [8,9]. However, the relatively poor low-temperature

activity and the biological toxicity posed by vanadium have led researchers to seek an alternative catalyst with enhanced low-temperature activity and satisfactory environmental friendliness.

Recently, environmentally benign ceria (CeO<sub>2</sub>) based catalytic materials with superior redox properties have caught the attention of researchers for their potential in NH<sub>3</sub>-SCR of NO<sub>x</sub> [10–14]. Since the NH<sub>3</sub>-SCR reaction was composed of two half reactions, i.e., redox cycle and acidity cycle, to enhance the NH<sub>3</sub>-SCR performance of CeO<sub>2</sub> based materials, modifying CeO<sub>2</sub> with acid metal oxides as new acid sites for NH<sub>3</sub> adsorption/activation has been taken as the most effective strategy. For example, Peng *et al.* reported that CeO<sub>2</sub> doped with WO<sub>3</sub> exhibited superior NH<sub>3</sub>-SCR activity because WO<sub>3</sub> species could act as acid sites to facilitate the adsorption and activation of NH<sub>3</sub> [15]. Similarly, CeZrO<sub>x</sub> catalysts modified with Nb<sub>2</sub>O<sub>5</sub> and MoO<sub>3</sub> were also found to exhibit enhanced NH<sub>3</sub>-SCR activity due to the improved surface acidity

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[16–18]. Moreover, as reported by us previously, besides using as acid sites for NH<sub>3</sub> adsorption, CeO<sub>2</sub> based materials modified with different acid metal oxides (e.g., WO<sub>3</sub>, MoO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub>, etc.) showed different adsorption properties to reactant molecules, especially NO<sub>x</sub> [19,20]. Specifically, highly dispersed WO<sub>3</sub> and MoO<sub>3</sub> could hinder the adsorption of NO<sub>x</sub> on CeO<sub>2</sub>, while Nb<sub>2</sub>O<sub>5</sub> deposited on CeO<sub>2</sub> showed much less inhibition effect on the NO<sub>x</sub> adsorption. It was also found that CeO<sub>2</sub> modified with MoO<sub>3</sub> exhibited superior resistance to SO<sub>2</sub> adsorption, the first step in the SO<sub>2</sub> poisoning progress on NH<sub>3</sub>-SCR catalysts [21–23], thus helping alleviate SO<sub>2</sub> poisoning of CeO<sub>2</sub>. Inspired by this, it was proposed that the modification with different acid metal oxides could change the adsorption characteristics of SO<sub>2</sub> on CeO<sub>2</sub> to different degrees, then generate different SO<sub>2</sub> resistance performance. Since improving the SO<sub>2</sub> resistance of CeO<sub>2</sub> based catalysts has become one of

$$\text{N}_2 \text{ selectivity (\%)} = \frac{[\text{NO}]_{\text{in}} - [\text{NO}]_{\text{out}} + [\text{NH}_3]_{\text{in}} - [\text{NH}_3]_{\text{out}} - [\text{NO}_2]_{\text{out}} - 2[\text{N}_2\text{O}]_{\text{out}}}{[\text{NO}]_{\text{in}} - [\text{NO}]_{\text{out}} + [\text{NH}_3]_{\text{in}} - [\text{NH}_3]_{\text{out}}} \times 100\%$$

the hottest topics in the practical application of CeO<sub>2</sub> in low temperature NH<sub>3</sub>-SCR of NO<sub>x</sub> and some other important reactions in the energy and environmental catalysis field, it is undoubtedly important to reveal the role of different metal oxides in shielding CeO<sub>2</sub> from SO<sub>2</sub> poisoning.

In this work, aimed at revealing the promotion effect of acid metal oxides modification on the NH<sub>3</sub>-SCR activity and SO<sub>2</sub> resistance ability of CeO<sub>2</sub>, and finding the most suitable acid metal oxide to achieve better SO<sub>2</sub> resistance, a series of CeO<sub>2</sub> catalysts modified with the optimal loadings of WO<sub>3</sub>, MoO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub> were selected as model catalysts, and systematic catalytic performance/SO<sub>2</sub> resistance evaluation, various characterizations as well as mechanism study were conducted. It was deeply revealed that highly dispersed MoO<sub>3</sub> could better shield CeO<sub>2</sub> from SO<sub>2</sub> poisoning than highly dispersed WO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub> in NH<sub>3</sub>-SCR reaction, which provided important guidance for the design of efficient catalysts with superior SO<sub>2</sub> resistance performance.

## 2. Materials and experimental methods

### 2.1. Catalyst preparation

WO<sub>3</sub>/CeO<sub>2</sub>, MoO<sub>3</sub>/CeO<sub>2</sub> and Nb<sub>2</sub>O<sub>5</sub>/CeO<sub>2</sub> catalysts used in this work were prepared by wetness impregnation method. The CeO<sub>2</sub> support was prepared by thermal decomposition of Ce(NO<sub>3</sub>)<sub>3</sub>·6 H<sub>2</sub>O in air at 550 °C for 4 h, with a ramping rate of 2 °C·min<sup>-1</sup>. To deposit WO<sub>3</sub>, MoO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub> onto CeO<sub>2</sub>, a certain amount of the precursors of WO<sub>3</sub> (H<sub>40</sub>N<sub>10</sub>O<sub>41</sub>W<sub>12</sub>·nH<sub>2</sub>O), MoO<sub>3</sub> ((NH<sub>4</sub>)<sub>6</sub>Mo<sub>7</sub>O<sub>24</sub>·4 H<sub>2</sub>O) or Nb<sub>2</sub>O<sub>5</sub> (C<sub>4</sub>H<sub>4</sub>NNbO<sub>9</sub>·nH<sub>2</sub>O) and oxalic acid (molar ratio of metals in precursor to oxalic acid was 1:1.5) were first dissolved in deionized water under vigorous stirring, and then CeO<sub>2</sub> support was added to the solution. Afterwards, the mixture was evaporated at 110 °C under vigorous stirring. The obtained solid was dried at 110 °C for 12 h, followed by the calcination in air at 500 °C for 4 h, with a ramping rate of 2 °C·min<sup>-1</sup>. The prepared WO<sub>3</sub>/CeO<sub>2</sub>, MoO<sub>3</sub>/CeO<sub>2</sub> and Nb<sub>2</sub>O<sub>5</sub>/CeO<sub>2</sub> catalysts were denoted as xW/CeO<sub>2</sub>, yMo/CeO<sub>2</sub> and zNb/CeO<sub>2</sub> (x, y or z mmol per 1000 m<sup>2</sup> CeO<sub>2</sub> = The loading of WO<sub>3</sub>, MoO<sub>3</sub> or Nb<sub>2</sub>O<sub>5</sub> on CeO<sub>2</sub>). According to the results of further catalytic performance evaluation, WO<sub>3</sub>/CeO<sub>2</sub>, MoO<sub>3</sub>/CeO<sub>2</sub> and Nb<sub>2</sub>O<sub>5</sub>/CeO<sub>2</sub> catalysts with optimal loadings were denoted as W/CeO<sub>2</sub>, Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub>, respectively. For further catalytic performance evaluation, the catalysts were tableted and sieved into 40–60 mesh.

The catalysts after SO<sub>2</sub> resistance test were denoted as W/CeO<sub>2</sub>-used, Mo/CeO<sub>2</sub>-used and Nb/CeO<sub>2</sub>-used. The catalyst after regeneration was denoted as W/CeO<sub>2</sub>-R, Mo/CeO<sub>2</sub>-R and Nb/CeO<sub>2</sub>-R.

### 2.2. Catalytic performance evaluation

The NH<sub>3</sub>-SCR activity and N<sub>2</sub> selectivity on the prepared catalysts were evaluated on a fixed-bed quartz tube reactor. For each test, 200 mg catalyst was loaded into the middle of the quartz tube. The feeding gas consisted of 500 ppm NO, 500 ppm NH<sub>3</sub>, 5% O<sub>2</sub> and 100 ppm SO<sub>2</sub> (when used), using N<sub>2</sub> as balance. For all tests, the total flow rate was 200 mL·min<sup>-1</sup>, giving a WHSV (weight hourly space velocity) of 60,000 mL g<sup>-1</sup> h<sup>-1</sup>. The effluent gas was continuously analyzed on an online Thermofisher iS10 FT-IR spectrometer equipped with a 2 m path-length gas cell (250 mL volume). The NO<sub>x</sub> conversion and N<sub>2</sub> selectivity were determined according to the following equations:

$$\text{NO}_x \text{ conversion (\%)} = \frac{[\text{NO}]_{\text{in}} - [\text{NO}]_{\text{out}} - [\text{NO}_2]_{\text{out}}}{[\text{NO}]_{\text{in}}} \times 100\%$$

### 2.3. Catalyst characterization

The specific surface area of samples was measured by N<sub>2</sub>-physorption at 77 K on a Micromeritics ASAP-2020 analyzer via Brunauer-Emmet-Teller (BET) method. Before each test, the sample was degassed in vacuum at 300 °C for 3 h.

X-ray powder diffraction (XRD) patterns were collected on a Philips X'pert Pro diffractometer (APL, Switzerland) using Ni-filtered Cu K $\alpha$  radiation ( $\lambda = 0.15418$  nm). The X-ray tube was operated at 40 kV and 40 mA. The 2 $\theta$  range was from 10 to 80°. The scan step was set as 0.02°. The scan speed was controlled at 10°·min<sup>-1</sup>.

Raman spectra were collected on a HORIBA (Japan) LabRAM Aramis Raman spectrometer equipped with an Ar<sup>+</sup> laser beam. The emission line was set at 532 nm, and the output power was 10 mW.

Thermogravimetry analysis-mass spectrum (TG-MS) analysis and differential thermal analysis (DTA) were conducted on Netzsch thermoanalyzer STA 449 C instrument. In each test, samples were heated from room temperature to 950 °C with a ramping rate of 10 °C·min<sup>-1</sup> in N<sub>2</sub> flow (60 mL·min<sup>-1</sup>). The trail gas was analyzed by an online mass spectrometer.

H<sub>2</sub>-temperature-programmed reduction (H<sub>2</sub>-TPR) experiments were performed on a quartz U-tube reactor connected to an online thermal conductivity detector (TCD). In each test, ca. 10 mg samples were loaded into the U-tube. 7% H<sub>2</sub>/Ar (10 mL·min<sup>-1</sup>) was used as reducing reagent. Prior to the reduction process, the sample was pretreated by N<sub>2</sub> flow (10 mL·min<sup>-1</sup>) at 200 °C for 1 h, and then cooled to room temperature. The reduction process was measured from room temperature to 950 °C, with a ramping rate of 10 °C·min<sup>-1</sup>. H<sub>2</sub>O in the tail gas was removed by a cold trap before being passed into the TCD.

X-ray photoelectron spectroscopy (XPS) experiments were performed on a PHI 5000 Versa Probe system. Monochromatic Al K $\alpha$  (h $\nu = 1486.6$  eV) was used as the radiation of the instrument, and the acceleration power was 15 kW. The binding energies of all elements were calibrated with C 1 s at 284.6 eV.

NH<sub>3</sub>-temperature-programmed desorption (NH<sub>3</sub>-TPD) experiments were conducted on a fixed-bed quartz tube reactor connected with an online Thermofisher iS10 FT-IR spectrometer equipped with a 2 m path-length gas cell (250 mL volume). In each test, ca. 100 mg catalyst was loaded into the quartz tube, followed by pretreatment in Ar flow (100 mL·min<sup>-1</sup>) at 300 °C for 30 min. Then the catalyst was saturated with NH<sub>3</sub> at room temperature. Afterwards, Ar flow (100 mL·min<sup>-1</sup>)

was switched on to remove the weakly adsorbed  $\text{NH}_3$ . Finally, the catalyst was heated linearly from room temperature to  $600\text{ }^\circ\text{C}$  in Ar flow ( $100\text{ mL}\cdot\text{min}^{-1}$ ) with a ramping rate of  $5\text{ }^\circ\text{C}\cdot\text{min}^{-1}$ .

*In situ* diffuse reflectance infrared Fourier transform spectroscopy (*in situ* DRIFTS) experiments were carried out on a Nicolet Nexus 5700 FTIR spectrometer equipped with an MCT detector. In each test, ca. 50 mg catalyst was loaded into the DRIFTS cell, pressed and mounted. Then the catalyst was pretreated with  $\text{N}_2$  flow at  $450\text{ }^\circ\text{C}$  for 1 h. The background spectra of samples at different temperatures were collected during the cooling process and automatically subtracted from the sample spectra. The feeding gas ( $50\text{ mL}\cdot\text{min}^{-1}$ ) consisted of 3000 ppm  $\text{NH}_3$  (when used), 3000 ppm  $\text{NO}$  (when used), 5 vol%  $\text{O}_2$  (when used) and 100 ppm  $\text{SO}_2$  (when used), using  $\text{N}_2$  as balance. The spectra were collected from 650 to  $4000\text{ cm}^{-1}$ , with a spectral resolution of  $4\text{ cm}^{-1}$  for 32 scans. The spectra were presented in the form of Kubelka-Munk.

### 3. Results And Discussion

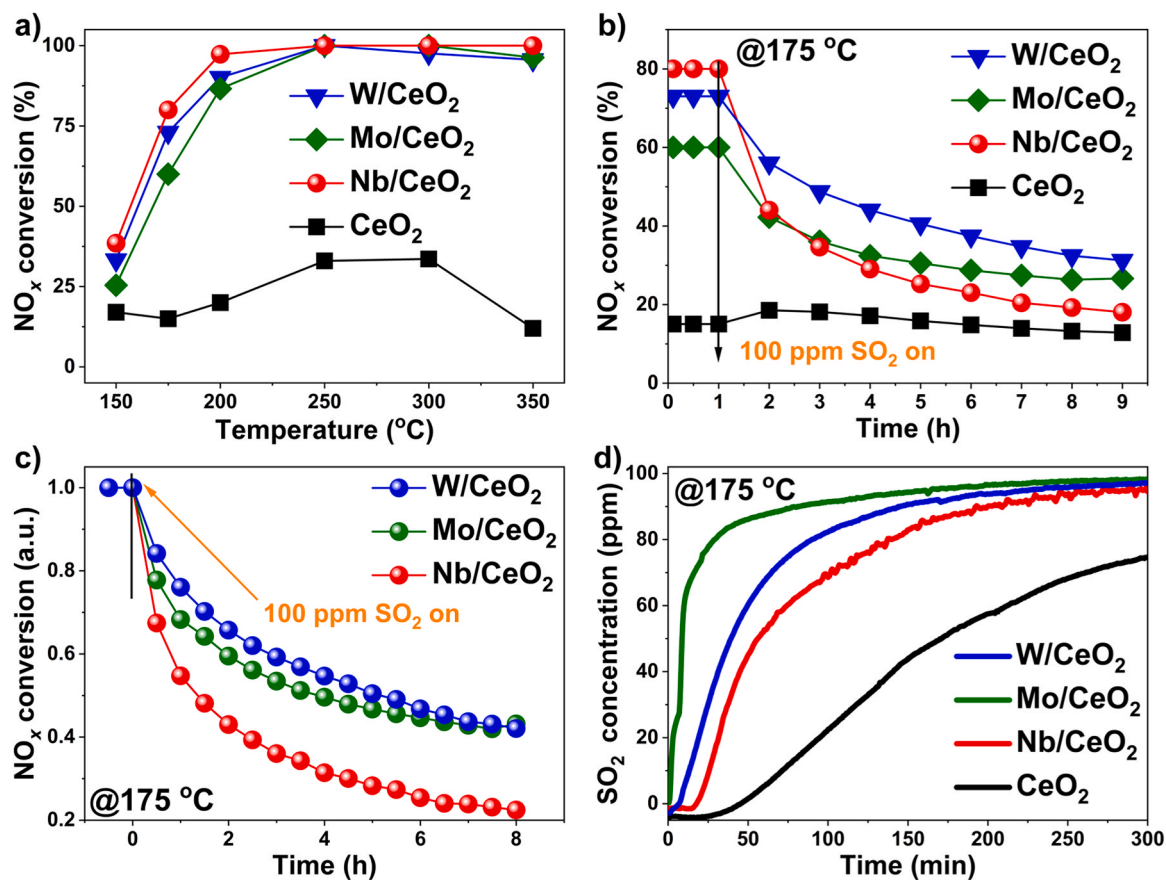
#### 3.1. Activity and $\text{SO}_2$ resistance of catalysts

The  $\text{NH}_3$ -SCR activity on  $x\text{W}/\text{CeO}_2$ ,  $y\text{Mo}/\text{CeO}_2$  and  $z\text{Nb}/\text{CeO}_2$  was first tested and illustrated in Fig. S1. After the modification with  $\text{WO}_3$ ,  $\text{MoO}_3$  and  $\text{Nb}_2\text{O}_5$ , the  $\text{NH}_3$ -SCR activity on  $\text{CeO}_2$  was significantly enhanced, which should be mainly resulted from the improvement of surface acidity [24–26].  $x\text{W}/\text{CeO}_2$ ,  $y\text{Mo}/\text{CeO}_2$  and  $z\text{Nb}/\text{CeO}_2$  also showed much higher  $\text{N}_2$  selectivity than  $\text{CeO}_2$  (Fig. S2). The optimal loadings of metal oxides for  $x\text{W}/\text{CeO}_2$ ,  $y\text{Mo}/\text{CeO}_2$  and  $z\text{Nb}/\text{CeO}_2$  to achieve the best  $\text{NH}_3$ -SCR activity were 10, 14 and 18 mmol per  $1000\text{ m}^2$   $\text{CeO}_2$ , respectively (Fig. 1a).  $\text{CeO}_2$  catalysts modified with

optimal loadings of  $\text{WO}_3$ ,  $\text{MoO}_3$  and  $\text{Nb}_2\text{O}_5$  in the following sections were denoted as  $\text{W}/\text{CeO}_2$ ,  $\text{Mo}/\text{CeO}_2$  and  $\text{Nb}/\text{CeO}_2$  for convenience.

Although a variety of  $\text{CeO}_2$  based catalysts have been reported to exhibit superior  $\text{NH}_3$ -SCR activity even at low temperature ( $150\text{--}200\text{ }^\circ\text{C}$ ), the severe  $\text{SO}_2$  poisoning effect made them far away from the practical application, especially in the low temperature range. Herein, to investigate the  $\text{SO}_2$  resistance ability of  $\text{W}/\text{CeO}_2$ ,  $\text{Mo}/\text{CeO}_2$  and  $\text{Nb}/\text{CeO}_2$  at low temperatures,  $\text{NH}_3$ -SCR activity on them was evaluated at  $175\text{ }^\circ\text{C}$  in the presence of 100 ppm  $\text{SO}_2$ . As shown in Fig. 1b, once  $\text{SO}_2$  was introduced to the samples at  $175\text{ }^\circ\text{C}$ , the  $\text{NO}_x$  conversions on  $\text{W}/\text{CeO}_2$ ,  $\text{Mo}/\text{CeO}_2$  and  $\text{Nb}/\text{CeO}_2$  all declined accordingly, which might be related to the poisoning of active sites by  $\text{SO}_2$  or the coverage of catalyst surface by ammonium sulfates, such as  $\text{NH}_4\text{HSO}_4$  and  $(\text{NH}_4)_2\text{SO}_4$  [27,28]. However, it is interesting that  $\text{CeO}_2$  modified with different acid metal oxides showed different deactivation trends. To better evaluate the rate of deactivation resulted from  $\text{SO}_2$  poisoning, the  $\text{NO}_x$  conversion as a function of time was normalized based on the initial  $\text{NO}_x$  conversion on fresh samples (Fig. 1c). It was found that the deNO<sub>x</sub> efficiency of  $\text{Nb}/\text{CeO}_2$  decreased by 80% in 8 h, much worse than that of  $\text{W}/\text{CeO}_2$  (55%) and  $\text{Mo}/\text{CeO}_2$  (55%), indicating that  $\text{WO}_3$ - $\text{CeO}_2$  and  $\text{MoO}_3$ - $\text{CeO}_2$  paired sites could better survive than  $\text{Nb}_2\text{O}_5$ - $\text{CeO}_2$  paired sites in the presence of  $\text{SO}_2$ . The reasons for the slight increase in the  $\text{NO}$  conversion on  $\text{CeO}_2$  at the beginning of adding  $\text{SO}_2$  should be related to the deposition of sulfate species, which could act as Brønsted acid sites for the adsorption and activation of  $\text{NH}_3$  [29].

Considering that the affinity of catalysts surface for  $\text{SO}_2$  as well as the  $\text{SO}_2$  adsorption amount could determine the  $\text{SO}_2$  resistance performance of  $\text{NH}_3$ -SCR catalysts [21–23],  $\text{SO}_2 + \text{O}_2$  penetration experiments were conducted, and the results were demonstrated in Fig. 1d. It was observed



**Fig. 1.** a)  $\text{NO}_x$  conversions on  $\text{CeO}_2$ ,  $\text{W}/\text{CeO}_2$ ,  $\text{Mo}/\text{CeO}_2$  and  $\text{Nb}/\text{CeO}_2$  catalysts in  $\text{NH}_3$ -SCR reaction; b)  $\text{NO}_x$  conversions on  $\text{CeO}_2$ ,  $\text{W}/\text{CeO}_2$ ,  $\text{Mo}/\text{CeO}_2$  and  $\text{Nb}/\text{CeO}_2$  catalysts in the presence of 100 ppm  $\text{SO}_2$  at  $175\text{ }^\circ\text{C}$ ; c) Normalized  $\text{NO}_x$  conversions on  $\text{W}/\text{CeO}_2$ ,  $\text{Mo}/\text{CeO}_2$  and  $\text{Nb}/\text{CeO}_2$  catalysts; d)  $\text{SO}_2$  concentration in the outlet gas during the 100 ppm  $\text{SO}_2 + 5\%$   $\text{O}_2$  penetration experiments at  $175\text{ }^\circ\text{C}$ . Reaction condition: 500 ppm  $\text{NH}_3$ , 500 ppm  $\text{NO}$ , 5%  $\text{O}_2$ , 100 ppm  $\text{SO}_2$  (when used), Ar as balance.

that acid metal oxides loaded on CeO<sub>2</sub> could alleviate the adsorption of SO<sub>2</sub>. Furthermore, Mo/CeO<sub>2</sub> and W/CeO<sub>2</sub> could be saturated with SO<sub>2</sub> much faster than Nb/CeO<sub>2</sub>, indicating that MoO<sub>3</sub> or WO<sub>3</sub> could better inhibit the adsorption of SO<sub>2</sub> on CeO<sub>2</sub> than Nb<sub>2</sub>O<sub>5</sub>, which provided meaningful guidance for developing efficient CeO<sub>2</sub> based catalysts with better SO<sub>2</sub> resistance.

### 3.2. Structure of the catalysts

To better reveal the reasons for different SO<sub>2</sub> resistance performance of W/CeO<sub>2</sub>, Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub>, systematic characterizations were conducted to investigate their structures. XRD patterns for CeO<sub>2</sub>, xW/CeO<sub>2</sub>, yMo/CeO<sub>2</sub> and zNb/CeO<sub>2</sub> were first collected (Fig. S3). For all CeO<sub>2</sub> catalysts modified with optimal loadings of acid metal oxides, all diffraction peaks were assigned to cubic fluorite CeO<sub>2</sub> (JCPDS 34-0394), and no additional peak assigned to crystalline acid metal oxides was observed, indicating that W, Mo and Nb species were highly dispersed on CeO<sub>2</sub>.

According to the results of N<sub>2</sub>-physorption experiments, W/CeO<sub>2</sub>, Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub> showed comparable specific surface area (SSA) and pore volume (Table S1), suggesting that SSA and pore volume would not contribute to the difference in their SO<sub>2</sub> resistance performance. The slight decrease (< 10 m<sup>2</sup>•g<sup>-1</sup>) in the SSA of CeO<sub>2</sub> after the deposition of acid metal oxides should be mainly due to the further calcination at 500 °C for 4 h and slight pore blocking. Moreover, after the SO<sub>2</sub> resistance test, almost no change was observed in the SSA of W/CeO<sub>2</sub>, Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub>, indicating good structure stability in the presence of SO<sub>2</sub>.

To further study the surface structure of the prepared catalysts, Raman spectra of xW/CeO<sub>2</sub>, yMo/CeO<sub>2</sub> and zNb/CeO<sub>2</sub> were collected. For all samples, an intensive band at ca. 465 cm<sup>-1</sup> and a broad band at ca. 600 cm<sup>-1</sup> were observed (Fig. 2a and Fig. S4), which were related to the F<sub>2g</sub> vibration mode of CeO<sub>2</sub> and oxygen defects (D band), respectively [30,31]. After the deposition of WO<sub>3</sub> onto CeO<sub>2</sub>, two bands at 808 and 975 cm<sup>-1</sup> emerged as the loadings increased, which could be assigned to W-O-Ce stretching vibrations and surface dispersed WO<sub>3</sub> species (Fig. S4a) [32-34]. When the WO<sub>3</sub> loadings further increase to 12 mmol per 1000 m<sup>2</sup> CeO<sub>2</sub>, several bands assigned to crystalline WO<sub>3</sub> (274, 330, 718 cm<sup>-1</sup>) were observed, matching well with the results of

XRD (Fig. S3b). For yMo/CeO<sub>2</sub> catalysts (Fig. S4c), several bands at 700-1000 cm<sup>-1</sup> could be clearly observed, which were attributed to the stretching vibration of Mo-O-X (X = Mo or Ce) and the surface molybdena species, according to the previous report [20,24,35]. With the increase of MoO<sub>3</sub> loading amount, a new band at 959 cm<sup>-1</sup> emerged gradually and the band at 922 cm<sup>-1</sup> disappeared, which was related to the formation of surface polymeric molybdena species [36]. Bands assigned to bulk MoO<sub>3</sub> were not observed on all yMo/CeO<sub>2</sub> catalysts, which was consistent with the result of XRD. In Fig. S4e, a broad band ranging from 750 to 950 cm<sup>-1</sup> was observed on zNb/CeO<sub>2</sub>, which was mainly related to polymeric niobium oxides species composed of moderately distorted octahedral [NbO<sub>6</sub>] structures with terminal Nb=O bonds (864 cm<sup>-1</sup>) [25,37,38]. In short summary, for WO<sub>3</sub>/CeO<sub>2</sub>, MoO<sub>3</sub>/CeO<sub>2</sub> and Nb<sub>2</sub>O<sub>5</sub>/CeO<sub>2</sub> catalysts with optimal loadings, the acid metal oxides on CeO<sub>2</sub> were mainly in the form of highly dispersed polymeric metal oxides. Based on the results of Raman spectra (Fig. 2a) and previous reports [15,39,40], the configurations WO<sub>3</sub>, MoO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub> species on W/CeO<sub>2</sub>, Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub> were proposed and demonstrated in Fig. 2b.

Moreover, the strong interaction between these highly dispersed acidic metal oxides and CeO<sub>2</sub> support might also contribute to the formation of more surface oxygen vacancies, which was further supported by the calculated relative concentration of oxygen vacancies on CeO<sub>2</sub>, W/CeO<sub>2</sub>, Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub> catalysts according to their Raman spectra (Table S1, Relative concentration of oxygen defects = I<sub>D</sub>/I<sub>F<sub>2g</sub></sub>. I<sub>D</sub> and I<sub>F<sub>2g</sub></sub> represented the peak area of D bands and CeO<sub>2</sub> F<sub>2g</sub> bands, respectively). The formation of more surface oxygen vacancies could better facilitate the activation of reactants, which could also account for the significantly improved catalytic performance of CeO<sub>2</sub> after the modification with acid metal oxides.

### 3.3. Sulfate species formed on CeO<sub>2</sub>, W/CeO<sub>2</sub>, Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub>

It has been reported that H<sub>2</sub>-TPR technique could be used not only to explore the reducibility of the catalysts but also to investigate the sulfate species formed on catalysts after SO<sub>2</sub> resistance test. As shown in Fig. 3a, three H<sub>2</sub>-consumption peaks were observed on the H<sub>2</sub>-TPR profiles for CeO<sub>2</sub>. Peak α (ca. 420 °C), peak β (ca. 540 °C) and peak γ (ca. 770 °C) could be attributed to the reduction of surface chemisorbed oxygen

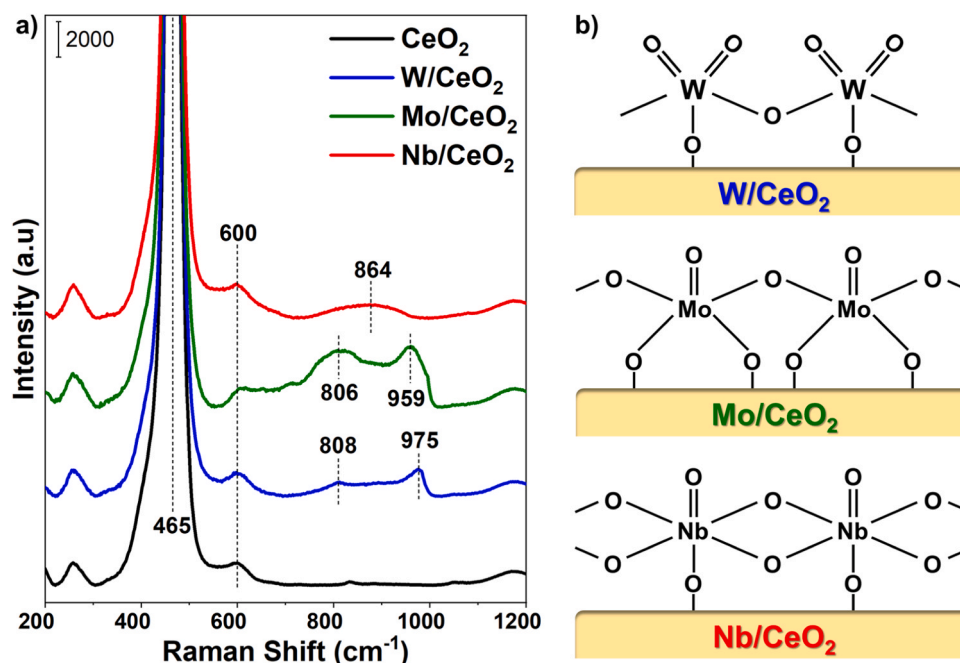


Fig. 2. a) Raman spectra for CeO<sub>2</sub>, W/CeO<sub>2</sub>, Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub> catalysts. b) Proposed configurations of WO<sub>3</sub>, MoO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub> species on CeO<sub>2</sub>.

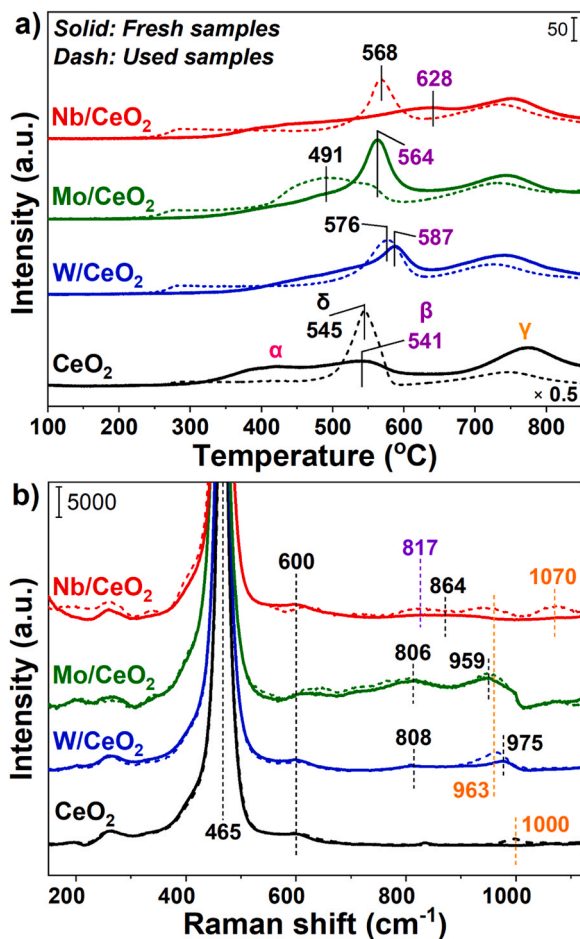


Fig. 3. a)  $H_2$ -TPR profiles and b) Raman spectra for fresh and used  $CeO_2$ ,  $W/CeO_2$ ,  $Mo/CeO_2$  and  $Nb/CeO_2$  (Solid line: fresh samples, dash line: used samples).

species, surface  $Ce^{4+}$  and bulk  $CeO_2$ , respectively [41]. After the deposition of  $WO_3$ ,  $MoO_3$  and  $Nb_2O_5$ , peak  $\beta$  on  $W/CeO_2$ ,  $Mo/CeO_2$  and  $Nb/CeO_2$  were all found to shift to higher temperatures, hinting at the formation of stronger interaction between highly dispersed acid metal oxides and  $CeO_2$  [19,42]. As discussed above, highly dispersed acid metal oxides on  $CeO_2$  all helped generate superior  $NH_3$ -SCR activity, however,  $W/CeO_2$ ,  $Mo/CeO_2$  and  $Nb/CeO_2$  exhibited different  $SO_2$  resistance performance due to their different adsorption properties for  $SO_2$ . Different from the  $H_2$ -TPR profiles for fresh samples, a new  $H_2$ -consumption peak at 490–580 °C (peak  $\delta$ ) was observed on the  $H_2$ -TPR profiles for all used samples, which could be assigned to the reduction of the deposited sulfate species. More interestingly, the reduction of sulfate species on  $Mo/CeO_2$  occurred at much lower temperatures than those on  $CeO_2$ -used,  $W/CeO_2$ -used and  $Nb/CeO_2$ -used, indicating that highly dispersed  $MoO_3$  species strongly interacting with  $CeO_2$  support could better weaken the interaction between sulfate species ( $SO_4^{2-}$ ) and  $CeO_2$  and inhibit the deep sulfation to form bulk sulfate species, thus significantly reducing the adsorption of  $SO_2$  during the  $SO_2$  resistance test [43,44].

To further investigate the impact of sulfate species on the states of dispersed acid metal oxides on  $W/CeO_2$ ,  $Mo/CeO_2$  and  $Nb/CeO_2$ , Raman spectra for those used catalysts were also collected (Fig. 3b). For  $CeO_2$ -used, a distinct peak at ca. 1000  $cm^{-1}$  assigned to surface sulfate species was observed. Similarly, for  $W/CeO_2$ ,  $Mo/CeO_2$  and  $Nb/CeO_2$ , the emerged band at ca. 963 and 1070  $cm^{-1}$  could also be attributed to the formation of sulfate species [45,46]. The almost negligible intensity of this band on  $Mo/CeO_2$  further supported the viewpoint that much less

sulfate species were formed on  $Mo/CeO_2$  comparing to  $W/CeO_2$  and  $Nb/CeO_2$ . Moreover, a new band at ca. 817  $cm^{-1}$  related to the  $Nb-O$  symmetric modes of the  $NbO_4$  tetrahedral structure was observed on  $Nb/CeO_2$ -used, suggesting that  $SO_2$  could also react with octahedral  $[NbO_6]$  structure with terminal  $Nb=O$  bonds (864  $cm^{-1}$ ) to form  $NbO_4$  tetrahedral structure.[47,48] The evolution of the surface structure of  $Nb/CeO_2$  when exposed to  $SO_2$ -containing reaction flow could be one of the main reasons for its relatively poorer  $SO_2$  resistance. As reported previously[19,49],  $Nb_2O_5$  showed relatively better redox performance than  $MoO_3$  and  $WO_3$ , well explaining that  $SO_2$  could better react with  $Nb$  species on  $Nb/CeO_2$  at a low temperature of 175 °C.

Based on the concentration of  $SO_2$  in the outlet gas of  $SO_2 + O_2$  adsorption experiment (Fig. 1d), it was proposed that the  $SO_2$  adsorption capacity followed an order of  $Mo/CeO_2 < W/CeO_2 < Nb/CeO_2 < CeO_2$ . To further determine the amount of the sulfate species deposited on the catalysts after the  $SO_2$  resistance test (Fig. 3a), TG-MS experiments were conducted. As shown in Fig. 4a-d, for all used catalysts, three weight loss steps were observed. According to previous reports, those three weight loss steps from low temperature to high temperature should be related to the desorption of adsorbed  $H_2O/NH_3$ , the decomposition of ammonium bisulfate (ABS,  $2NH_4HSO_4 \rightarrow 2NH_3 + 2H_2O + 2SO_2 + O_2$ ) and the decomposition of  $Ce(SO_4)_2$  or  $Ce_2(SO_4)_3$  ( $Ce(SO_4)_2 \rightarrow CeO_2 + 2SO_2 + O_2$ ,  $Ce_2(SO_4)_3 \rightarrow 2CeO_2 + 3SO_2 + O_2$ ), respectively [46,50,51]. Interestingly, although the second step (300–550 °C) could be assigned to the decomposition of ABS, almost no  $SO_2$  was detected in this range, which could be due to the re-adsorption of  $SO_2$  by  $CeO_2$  to generate extra sulfated  $CeO_2$  species [29]. Based on this understanding, the weight loss during the third step could be used to compare the amount of sulfate species on the used catalysts.

As marked in Fig. 4, sulfate species on  $Mo/CeO_2$ -used (0.72%) were much less than those on  $W/CeO_2$ -used (1.27%) and  $Nb/CeO_2$ -used (1.50%), matching well with the expectation. The much more sulfate species on  $CeO_2$ -used (2.56%) further confirmed that highly dispersed acid metal oxides could efficiently shield  $CeO_2$  from  $SO_2$  poisoning, and highly dispersed  $MoO_3$  species performed the best. Moreover, the amount of ABS formed on  $Mo/CeO_2$  (0.50%) was higher than that on  $W/CeO_2$ -used (0.40%) and  $Nb/CeO_2$ -used (0.26%), suggesting that the total amount of sulfate species deposited on  $Mo/CeO_2$ -used is not only minimal, but also more in the form of ABS. Furthermore, it was observed that the  $SO_2$ -desorption peak on used  $Mo/CeO_2$  was located at lower temperatures (714 °C) comparing to that on used  $W/CeO_2$  (755 °C) and used  $Nb/CeO_2$  (746 °C), suggesting that sulfated  $CeO_2$  on used  $Mo/CeO_2$  would decompose at lower temperature. Considering that the decomposition temperature (> 600 °C) of sulfated  $CeO_2$  on all catalysts was much higher than the operation temperature of  $NH_3$ -SCR catalysts (< 500 °C), the lower desorption temperature of  $SO_2$  on the used catalysts could not contribute to the better  $SO_2$  resistance of  $Mo/CeO_2$ . However, the lower desorption temperature of  $SO_2$  on  $Mo/CeO_2$  suggested that  $Mo$  coordinated to  $Ce$  could weaken the interaction between  $CeO_2$  and  $SO_2$ , thus inhibiting the adsorption of  $SO_2$  on  $Ce$  sites. That is, the deep sulfation of metal sites (mainly  $Ce$  sites) on  $Mo/CeO_2$  could be effectively retarded due to the easier reaction between  $NH_3$  species adsorbed on  $Mo$  ( $Mo-O-NH_4$ ) and  $SO_2$  to generate ABS and inhibitory effect of  $Mo$  on the interaction between  $CeO_2$  and  $SO_2$ .

ATR-FTIR experiments were performed to further determine the states of sulfate species on used catalysts. As shown in Fig. 5a, several bands assigned to various sulfate species were observed at 1626, 1165, 1127, 1108, 1055, 985, 952 and 894  $cm^{-1}$  were related to surface sulfate species and the bands at 1211 and 985  $cm^{-1}$  could be further assigned to the bulk sulfate species. The relatively lower intensity of these bands assigned to bulk sulfate species on  $Mo/CeO_2$ -used confirmed that  $Mo$  modification could better shield  $CeO_2$  from deep sulfation. The bands at 952 and 894  $cm^{-1}$  not observed on  $CeO_2$  could be related to  $SO_4^{2-}$  species adjacent to  $W$ ,  $Mo$  or  $Nb$  sites. The intensive band at ca. 1429  $cm^{-1}$  could be attributed to  $NH_4^+$  in ABS, well supporting the viewpoint that abundant ABS was deposited on the catalysts in  $SO_2$

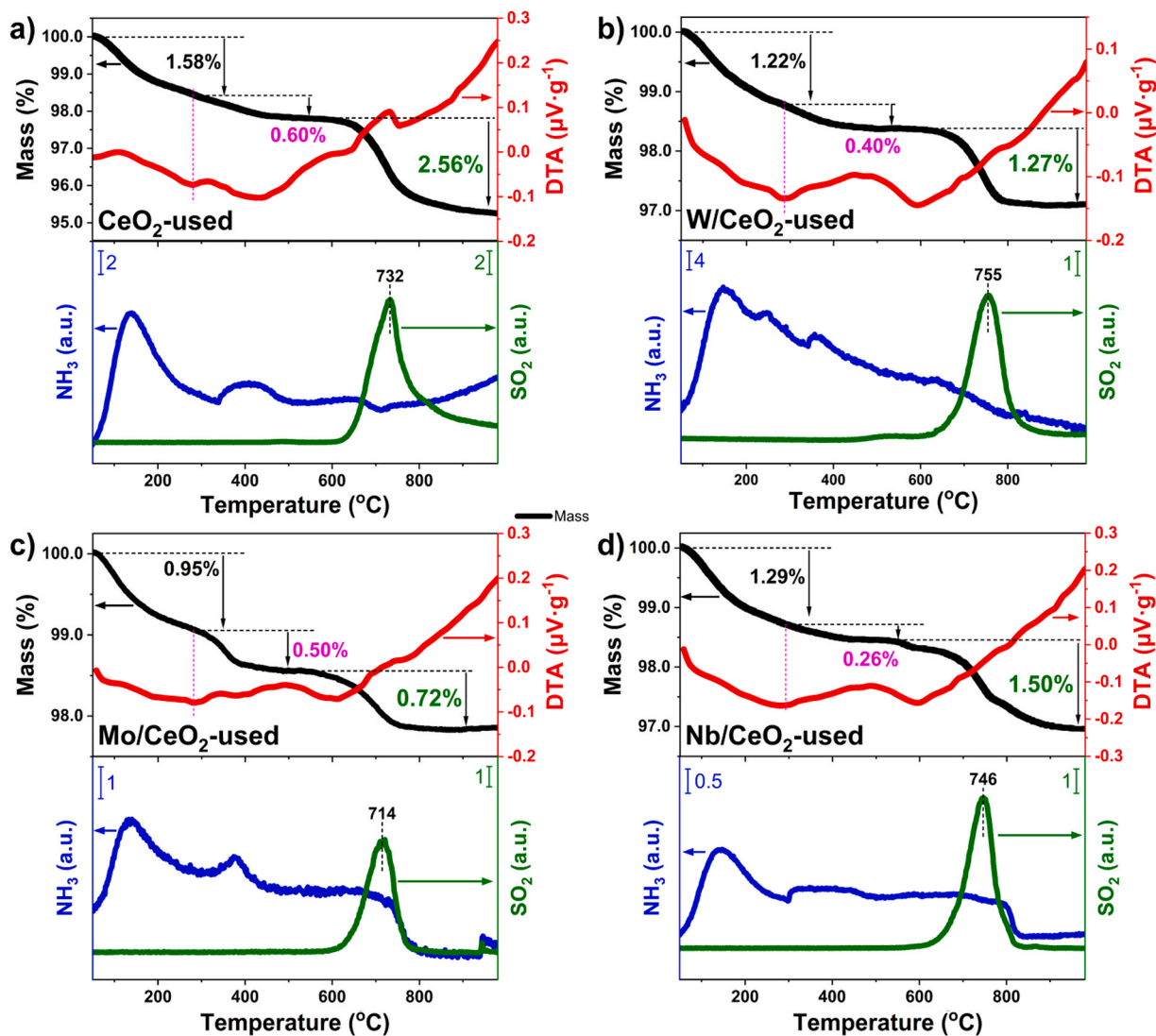


Fig. 4. TG-MS and DTA plots for a)  $\text{CeO}_2$ -used, b)  $\text{W/CeO}_2$ -used, c)  $\text{Mo/CeO}_2$ -used and d)  $\text{Nb/CeO}_2$ -used catalysts.

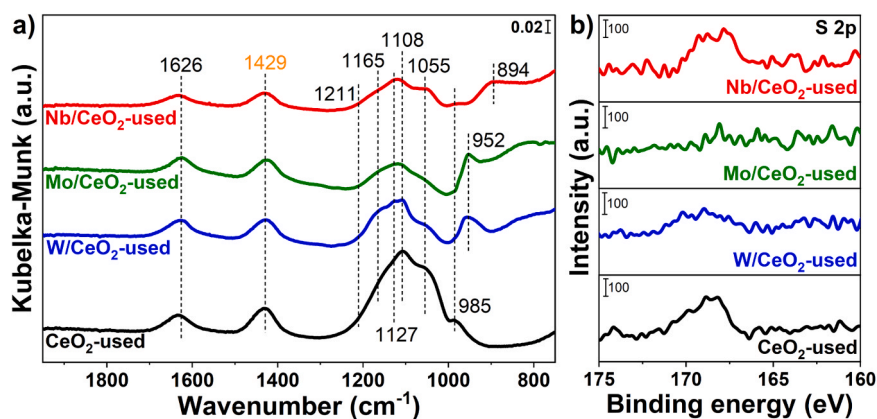


Fig. 5. a) ATR-FTIR spectra and b) S 2p XPS for used catalysts.

resistance test.

XPS experiments were conducted to further investigate the surface states as well as the amount of sulfur species on the used catalysts. As shown in Fig. 5b, the intensity of S 2p XPS followed an order of  $\text{CeO}_2 > \text{Nb/CeO}_2 > \text{W/CeO}_2 > \text{Mo/CeO}_2$ , in good consistency with the results

of TG-MS that the least number of sulfate species were deposited on  $\text{Mo/CeO}_2$  in the  $\text{SO}_2$  resistance test. The relative concentration of S element on different catalysts was also calculated and listed in Table 1. XPS for W 4f, Mo 3d and Nb 3d of fresh and used catalysts were also collected. As shown in Fig. S5a, the two peaks at ca. 37.3 eV (W 4  $f_{5/2}$ ) and ca. 35.2 eV

**Table 1**  
Surface element concentration and Chemical states determined by XPS.

Samples	Surface atomic concentration (%)				Ce <sup>3+</sup> /Total Ce (%)	O <sub>α</sub> /Total O (%)
	W/Mo/Nb	Ce	O	S		
CeO <sub>2</sub>	-	22.2	77.8	-	16.0	36.6
W/CeO <sub>2</sub>	4.5	19.3	75.2	-	17.6	26.9
Mo/CeO <sub>2</sub>	6.5	16.6	76.9	-	16.3	24.4
Nb/CeO <sub>2</sub>	7.9	13.8	78.3	-	16.4	37.6
CeO <sub>2</sub> -used	-	22.2	73.6	4.2	19.4	51.7
W/CeO <sub>2</sub> -used	4.9	18.8	73.8	2.5	21.8	31.4
Mo/CeO <sub>2</sub> -used	5.6	16.3	77.1	1.0	18.1	25.6
Nb/CeO <sub>2</sub> -used	8.9	16.2	71.4	3.5	18.9	47.4

(W 4f<sub>7/2</sub>) on W/CeO<sub>2</sub> could be assigned to the W<sup>6+</sup> species. Similarly, the peaks observed on Mo 3d XPS for Mo/CeO<sub>2</sub> and Nb 3d XPS for Nb/CeO<sub>2</sub> could be assigned to Mo<sup>6+</sup> and Nb<sup>5+</sup> species, respectively [19,20]. After being used in the SO<sub>2</sub> resistance test, no significant change was observed on those peaks for W/CeO<sub>2</sub>, Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub>, indicating that SO<sub>2</sub> and the deposited sulfate species had limited impact on the states of W, Mo or Nb species. Moreover, the surface concentration of W, Mo and Nb species showed no significant change after the SO<sub>2</sub> resistance (Table 1), indicating that the dispersion of these species didn't change significantly.

Ce 3d XPS for fresh and used catalysts were also collected and further analyzed to investigate the chemical states of Ce species (Fig. S6). After the modification with WO<sub>3</sub>, MoO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub>, the concentration of surface Ce<sup>3+</sup> on CeO<sub>2</sub> increased slightly, which should be due to the strong interaction between W/Mo/Nb and CeO<sub>2</sub> and the resulting distortion of the CeO<sub>2</sub> surface lattice. The formation of more Ce<sup>3+</sup> on modified CeO<sub>2</sub> also matched well with the results of Raman spectra that more surface oxygen vacancies were formed on CeO<sub>2</sub> after the modification with acid metal oxides, since the formation of Ce<sup>3+</sup> was always accompanied by the generation of oxygen vacancies [52]. It was also found that more Ce<sup>3+</sup> species were formed on all used catalysts comparing to fresh catalysts (Fig. S7a and Table 1). As reported previously, the generation of more Ce<sup>3+</sup> species in SO<sub>2</sub>-containing atmosphere was related to the reaction between SO<sub>2</sub> and CeO<sub>2</sub> (2CeO<sub>2</sub> + 3SO<sub>2</sub> + O<sub>2</sub> → Ce<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>) [53].

O 1s XPS for fresh and used catalysts were shown in Fig. S8. Peak O<sub>α</sub> (ca. 531.8 eV) and peak O<sub>β</sub> (ca. 529.6 eV) could be attributed to the surface oxygen species and lattice oxygen species, respectively [54]. As listed in Table 1, more surface oxygen species were formed on used catalysts, which should be related to the sulfated species (ABS and sulfated CeO<sub>2</sub>). Moreover, as demonstrated by Fig. S7b, the increase in the concentration of surface oxygen species on Mo/CeO<sub>2</sub> (from 24.4% to 25.6%) after the SO<sub>2</sub> resistance test was much lower than that on CeO<sub>2</sub> (from 36.6% to 51.7%), W/CeO<sub>2</sub> (from 26.9% to 31.4%) and Nb/CeO<sub>2</sub> (from 37.6% to 47.4%), also confirming the formation of less sulfate species on Mo/CeO<sub>2</sub>.

### 3.4. Relationship between surface acidity and deposited metal oxides/sulfate species

Considering that the surface acidity of catalysts played an important role in NH<sub>3</sub>-SCR reaction, NH<sub>3</sub>-TPD experiments were conducted on fresh and used catalysts (Fig. 6a and b). For fresh CeO<sub>2</sub>, two NH<sub>3</sub>-desorption peaks were observed, which were marked in red (ca. 160 °C, peak α) and blue (ca. 242 °C, peak β). Peak α and peak β could be assigned to the desorption of NH<sub>3</sub> bound to acid sites with weak and medium strength, respectively [44,55]. After being modified with W, Mo or Nb, an additional intensive NH<sub>3</sub>-desorption peak marked in green

was observed at higher temperatures (ca. 300 °C, peak γ), which should be related to the highly dispersed WO<sub>3</sub>, MoO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub> species serving as Brønsted acid sites or Lewis acid sites with strong strength. The improvement of surface acidity could be one of the main reasons for the enhanced NH<sub>3</sub>-SCR activity on CeO<sub>2</sub> modified with WO<sub>3</sub>, MoO<sub>3</sub> and Nb<sub>2</sub>O<sub>5</sub>.

After the SO<sub>2</sub> resistance test, the total amount of desorbed NH<sub>3</sub> on used catalysts was much higher than that on fresh catalysts. As reported previously, the increase in the total amount of acid sites on sulfated catalysts could be due to the deposition of abundant sulfate species, which could act as Brønsted acid sites [56]. For used CeO<sub>2</sub>, the presence of peak γ well supported the viewpoint that sulfated species deposited on CeO<sub>2</sub> could significantly enhance the surface acid species. However, NH<sub>3</sub> species (mainly in the form of NH<sub>4</sub><sup>+</sup>) linked to sulfate species showed poor activity at low temperatures (≤ 175 °C). In addition, the increase in the amount of acid sites on different catalysts followed an order of CeO<sub>2</sub> (113 μmol·g<sup>-1</sup>) > Nb/CeO<sub>2</sub> (83 μmol·g<sup>-1</sup>) > W/CeO<sub>2</sub> (71 μmol·g<sup>-1</sup>) > Mo/CeO<sub>2</sub> (43 μmol·g<sup>-1</sup>), which was also highly correlated to the amount of sulfate species deposited on these catalysts.

To further determine the type of acid sites on fresh and used catalysts, *in situ* DRIFTS of NH<sub>3</sub> adsorption experiments were conducted (Fig. 6c-j). Generally speaking, the peaks at 1100–1250 cm<sup>-1</sup> and 1580–1600 cm<sup>-1</sup> were mainly related to the NH<sub>3</sub> coordinated to Lewis acid sites (NH<sub>3</sub>-L), while the peak at 1400–1500 cm<sup>-1</sup> and 1650–1800 cm<sup>-1</sup> could be attributed to NH<sub>4</sub><sup>+</sup> species linked to Brønsted acid sites (NH<sub>3</sub>-B). Other distinct bands should be ascribed to various nitrate species (Nit) generated by the oxidation of NH<sub>3</sub> species. For fresh CeO<sub>2</sub>, NH<sub>3</sub> species were mainly adsorbed on Lewis acid sites, and NH<sub>3</sub>-L species desorbed vigorously at low temperatures (< 200 °C), matching well with the results of NH<sub>3</sub>-TPD (Fig. 6a). After the SO<sub>2</sub> resistance test, IR bands assigned to NH<sub>3</sub>-L species were not observed at low temperatures, which should be related to the sulfation of surface CeO<sub>2</sub>. The more intensive bands at ca. 1430 and 1680 cm<sup>-1</sup> observed on CeO<sub>2</sub>-used should be related to NH<sub>3</sub> species adsorbed on sulfated CeO<sub>2</sub> (Brønsted acid sites). A new band at ca. 1300 cm<sup>-1</sup> assigned to NH<sub>3</sub> coordinated to Lewis acid sites was observed when the temperature increased to 200 °C or higher, due to the migration of NH<sub>3</sub> species from Brønsted acid sites to Lewis acid sites [57,58]. Different from what was observed on CeO<sub>2</sub>, for fresh W/CeO<sub>2</sub> and Mo/CeO<sub>2</sub> catalysts, much more Brønsted acid sites were formed, and relatively weaker NH<sub>3</sub>-L bands were observed on both W/CeO<sub>2</sub> and Mo/CeO<sub>2</sub> catalysts, suggesting that highly dispersed WO<sub>3</sub> and MoO<sub>3</sub> species on CeO<sub>2</sub> would mainly act as Brønsted acid sites. More interestingly, although intensive NH<sub>3</sub>-B bands still could be observed on W/CeO<sub>2</sub>-used and Mo/CeO<sub>2</sub>-used, the intensity of NH<sub>3</sub>-L bands on used catalysts was much weaker than that on fresh catalysts (Fig. 6e-h), which could be resulted from the sulfation of Lewis acid sites. Intensive NH<sub>3</sub>-L and NH<sub>3</sub>-B bands could be observed on fresh Nb/CeO<sub>2</sub> catalyst, which meant that highly dispersed NbO<sub>x</sub> sites on CeO<sub>2</sub> could serve as both Lewis acid sites and Brønsted acid sites showing higher acid strength than those on bare CeO<sub>2</sub> (Fig. 6i). After the SO<sub>2</sub> resistance test, more Brønsted acid sites were formed on Nb/CeO<sub>2</sub> and the intensity of NH<sub>3</sub>-L bands showed a sharp decrease simultaneously (Fig. 6j), indicating that both Nb and Ce sites were sulfated or covered by ammonium sulfates. In short summary, W/Mo/Nb modification could greatly enhance the surface acidity of CeO<sub>2</sub> from the aspect of amount and strength. After exposure to the SO<sub>2</sub>-containing reaction stream, the surface sulfation of the catalysts would lead to an increase in Brønsted acid sites and a significant loss of Lewis acid sites.

According to the results of Raman spectra, TG-MS, ATR-FTIR, XPS and (*in situ*) NH<sub>3</sub>-TPD experiments, the surface states of the used catalysts could be proposed. As shown in Fig. 7a, after the SO<sub>2</sub> resistance test, abundant surface sulfate species (ceric sulfates and ammonium sulfate species) were formed. After being modified with acid metal oxides, the amount of sulfate species deposited on CeO<sub>2</sub> decreased to different degrees, due to their shielding effect. For W/CeO<sub>2</sub> and Mo/CeO<sub>2</sub> catalysts (Fig. 7b and c), surface Brønsted acid sites (W-OH or Mo-

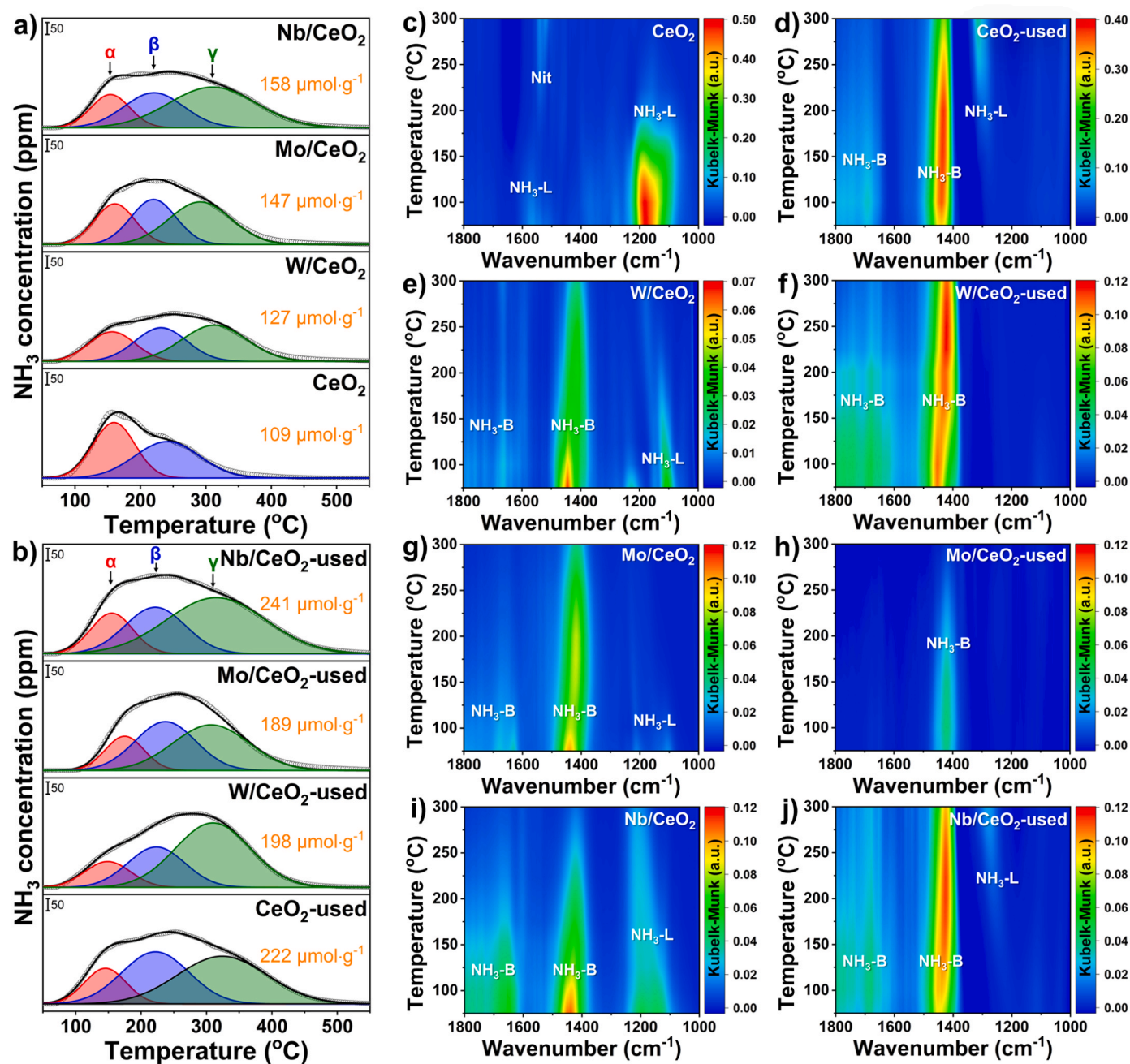


Fig. 6.  $\text{NH}_3$ -TPD profiles for a) fresh and b) used catalysts. *In situ* DRIFT of  $\text{NH}_3$ -TPD on c)  $\text{CeO}_2$ , d)  $\text{CeO}_2$ -used, e)  $\text{W}/\text{CeO}_2$ , f)  $\text{W}/\text{CeO}_2$ -used, g)  $\text{Mo}/\text{CeO}_2$ , h)  $\text{Mo}/\text{CeO}_2$ -used, i)  $\text{Nb}/\text{CeO}_2$  and j)  $\text{Nb}/\text{CeO}_2$ -used catalysts.

OH) could trap  $\text{SO}_x$  via generating ammonium sulfate species, and thus inhibit the direct interaction between  $\text{SO}_2$  and  $\text{CeO}_2$ . Moreover, polymeric tungsten/molybdenum oxides were stable when exposed to  $\text{SO}_2$ -containing atmosphere, and Ce coordinated with Mo showed lower reactivity with  $\text{SO}_2$ , as confirmed by the  $\text{SO}_2 + \text{O}_2$  adsorption experiments (Fig. 1d). In contrast, for  $\text{Nb}/\text{CeO}_2$  (Fig. 7d), fewer surface Brønsted acid sites and the reaction between polymeric niobium oxides and  $\text{SO}_2$  would result in the deposition of more sulfate species, which accounted for the weaker  $\text{SO}_2$  resistance of  $\text{Nb}/\text{CeO}_2$  comparing to  $\text{W}/\text{CeO}_2$  and  $\text{Mo}/\text{CeO}_2$ . The lower adsorption of  $\text{SO}_2$  on  $\text{Mo}/\text{CeO}_2$  in  $\text{NH}_3$ -SCR reaction should be attributed to the lower reactivity of Ce coordinated with Mo (Mo-O-Ce) to  $\text{SO}_2$  and inhibitory effect of Mo-OH on the direct interaction between  $\text{SO}_2$  and Ce by trapping  $\text{SO}_2$  to form ABS.

### 3.5. Reaction mechanism

*In situ* DRIFTS of  $\text{NO} + \text{O}_2$  reacting with pre-adsorbed  $\text{NH}_3$ , and  $\text{NH}_3$  reacting with pre-adsorbed  $\text{NO}_x$  species were conducted at a relatively low temperature of  $175^\circ\text{C}$  to determine the active sites and reveal the reaction mechanism. Since  $\text{Mo}/\text{CeO}_2$  and  $\text{W}/\text{CeO}_2$  showed similar surface adsorption properties (Fig. 6), to simplify the workload,  $\text{Mo}/\text{CeO}_2$ , and  $\text{Nb}/\text{CeO}_2$  were selected as the research objects. As shown in Fig. 8a, after the introduction of  $\text{NO} + \text{O}_2$  flow to  $\text{Mo}/\text{CeO}_2$  pre-adsorbed with  $\text{NH}_3$ , the intensity of the bands assigned to  $\text{NH}_3$ -L species ( $1183$  and  $1229\text{ cm}^{-1}$ ) decreased rapidly and these two peaks vanished in 5 min, while  $\text{NH}_3$ -B species ( $1420\text{ cm}^{-1}$ ) showed relatively lower reactivity to  $\text{NO} + \text{O}_2$ , indicating that  $\text{NH}_3$ -L species were more reactive than  $\text{NH}_3$ -B [59,60]. The consumption of  $\text{NH}_3$  could also be well demonstrated by the change of IR bands at  $2500\text{--}3500\text{ cm}^{-1}$ , ascribed to the adsorbed

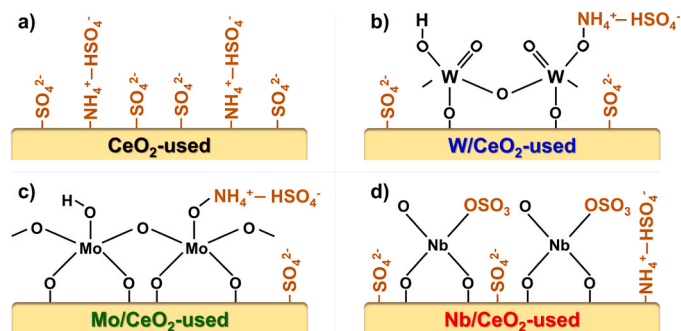


Fig. 7. Proposed surface states of a) CeO<sub>2</sub>-used, b) W/CeO<sub>2</sub>-used, c) Mo/CeO<sub>2</sub>-used and d) Nb/CeO<sub>2</sub>-used catalysts. For simplicity, all ammonium species were presented in the form of ammonium bisulfates.

NH<sub>3</sub> species as well [56]. It was interesting to see that almost no adsorbed NO<sub>x</sub> species were formed on Mo/CeO<sub>2</sub> in 30 min, suggesting that the highly dispersed MoO<sub>x</sub> species could effectively inhibit the adsorption of NO<sub>x</sub>, and the NH<sub>3</sub>-SCR reaction on Mo/CeO<sub>2</sub> mainly followed Eley-Rideal (E-R) mechanism. For Nb/CeO<sub>2</sub>, both NH<sub>3</sub>-L species (1126 and 1210 cm<sup>-1</sup>) and NH<sub>3</sub>-B species (1420 cm<sup>-1</sup>) showed superior reactivity in NO + O<sub>2</sub> flow, which were all consumed in 6 min (Fig. 8b). That's why Nb/CeO<sub>2</sub> showed slightly higher NH<sub>3</sub>-SCR activity than Mo/CeO<sub>2</sub> at low temperature. When Nb/CeO<sub>2</sub> was saturated with NO<sub>x</sub>, NO + O<sub>2</sub> flow was switched off and Nb/CeO<sub>2</sub> was purged by N<sub>2</sub> flow to remove weakly adsorbed NO<sub>x</sub>. Afterwards, NH<sub>3</sub> flow was introduced to the DRIFTS cell again to investigate the reactivity of NO<sub>x</sub>-ad species. Although the intensity of the band attributed to chelating bidentate nitrate species (1571 cm<sup>-1</sup>) decreased slightly with the introduction of NH<sub>3</sub>, the band related to bridging bidentate nitrate species (1594 cm<sup>-1</sup>) was enhanced simultaneously, indicating that the adsorbed nitrate species on Nb/CeO<sub>2</sub> would undergo a transformation instead of consumption when exposed to NH<sub>3</sub> [61–63]. So, the NH<sub>3</sub>-SCR reaction on both Mo/CeO<sub>2</sub> and Nb/CeO<sub>2</sub> catalysts was proceeded by E-R mechanism.

To further understand the evolution of surface states of the catalysts in the presence of SO<sub>2</sub>, *in situ* DRIFTS of NH<sub>3</sub>-SCR + SO<sub>2</sub> experiments

were performed (Fig. 9). For Mo/CeO<sub>2</sub>, NH<sub>3</sub>-L and NH<sub>3</sub>-B species were observed when exposed to NH<sub>3</sub>-SCR flow, and no identifiable bands related to nitrate species could be found, further suggesting that the adsorption of NO<sub>x</sub> on Mo/CeO<sub>2</sub> was inhibited. Upon the introduction of SO<sub>2</sub> to the feeding gas, a broad band centered at 1122 cm<sup>-1</sup> emerged on Mo/CeO<sub>2</sub>, which was attributed to sulfate species and enhanced with reaction time [29,44]. Moreover, it was found that the intensity of bands attributed to NH<sub>3</sub>-B species increased with the introduction of SO<sub>2</sub>, which could be due to the formation of sulfated species serving as Bronsted acid sites, matching well with the results of NH<sub>3</sub>-TPD. The enhancement in the bands related to NH<sub>3</sub>-B species also occurred on Nb/CeO<sub>2</sub> when exposed to NH<sub>3</sub>-SCR + SO<sub>2</sub> flow. Although the overlap of bands assigned to sulfates species and NH<sub>3</sub>-L made it difficult to directly observe the interaction between SO<sub>2</sub> and Lewis acid site, *in situ* DRIFTS of NH<sub>3</sub>-TPD results well proved that SO<sub>2</sub> would react with Lewis acid sites and then result in the vanishment of Lewis acid sites. Remarkably, different from what was observed on Mo/CeO<sub>2</sub>, multiple IR bands attributed to sulfated species (1007, 1025, 1091, 1126, 1154, 1240, 1270 and 1294 cm<sup>-1</sup>) were observed on Nb/CeO<sub>2</sub> [29,44], which could be due to that SO<sub>2</sub> could interact with both Nb and Ce sites as discussed in Raman spectra section (Fig. 3b).

As illustrated in Fig. 10, the reactivity of adsorbed NH<sub>3</sub> species on sulfated catalysts (after the test shown in Fig. 9) were also evaluated. NH<sub>3</sub>-B species on sulfated Mo/CeO<sub>2</sub> were found to be still reactive to NO + O<sub>2</sub> flow, however, it would take ca. 30 min to complete the consumption of NH<sub>3</sub> (Fig. 10a), confirming that SO<sub>2</sub> would result in the deactivation of Mo/CeO<sub>2</sub>. As for Nb/CeO<sub>2</sub>, the surface sulfation also led to the decrease in the reactivity of adsorbed NH<sub>3</sub> species, and NH<sub>3</sub>-B species on sulfated Nb/CeO<sub>2</sub> even showed lower reactivity than those on sulfated Mo/CeO<sub>2</sub>, in good consistency with the results of SO<sub>2</sub> resistance test (Fig. 1b). It should also be noted that the change in the intensity of IR bands assigned to various sulfate species on Nb/CeO<sub>2</sub> could be due to the consumption of NH<sub>3</sub> adsorbed on sulfated species linked to Nb sites. Since no band attributed to nitrate species emerged throughout the test, it could be concluded that the NH<sub>3</sub>-SCR reaction on Mo/CeO<sub>2</sub> and W/CeO<sub>2</sub> followed E-R mechanism before and after sulfation treatment.

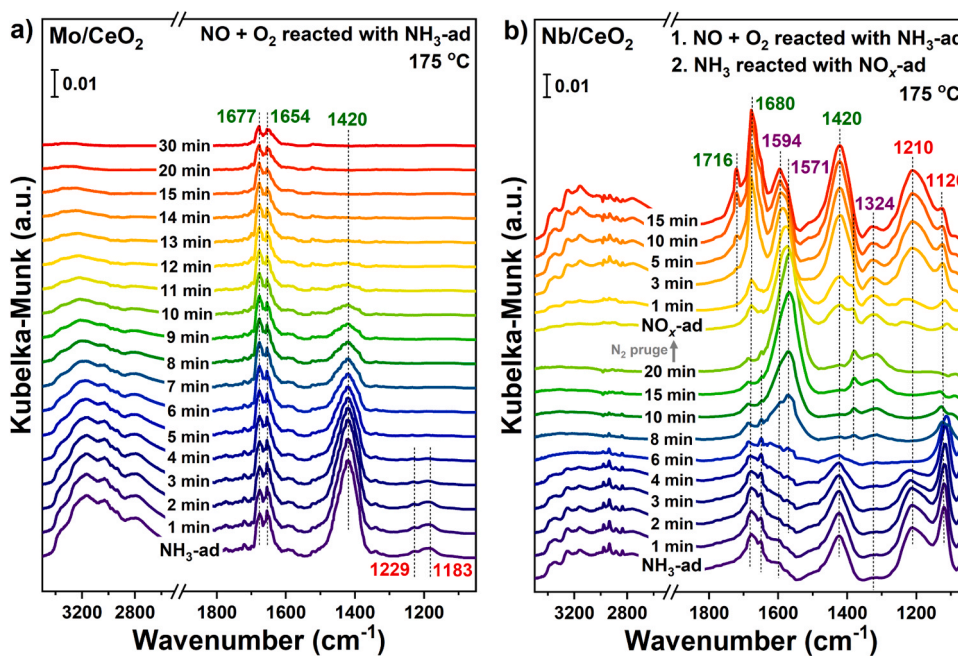


Fig. 8. a) *In situ* DRIFTS of NO + O<sub>2</sub> reacting with pre-adsorbed (NH<sub>3</sub>-ad) NH<sub>3</sub> on Mo/CeO<sub>2</sub> catalyst. b) *In situ* DRIFTS of NO + O<sub>2</sub> reacting with NH<sub>3</sub>-ad and NH<sub>3</sub> reacting with pre-adsorbed NO<sub>x</sub> (NO<sub>x</sub>-ad) on Nb/CeO<sub>2</sub> catalyst.

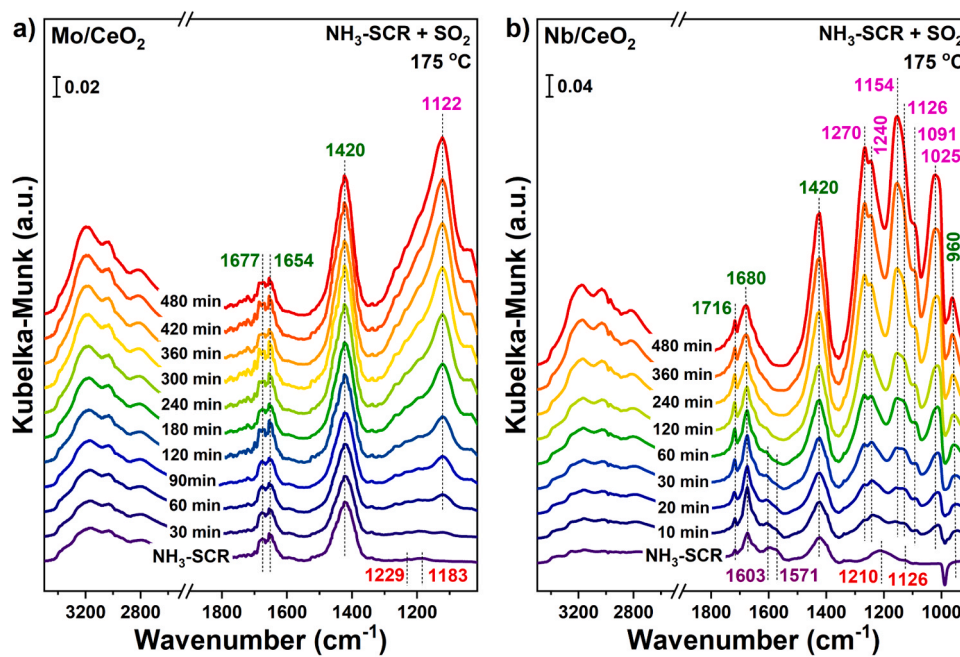


Fig. 9. *In situ* DRIFTS of  $\text{NH}_3\text{-SCR} + \text{SO}_2$  on a)  $\text{Mo/CeO}_2$  and b)  $\text{Nb/CeO}_2$ .

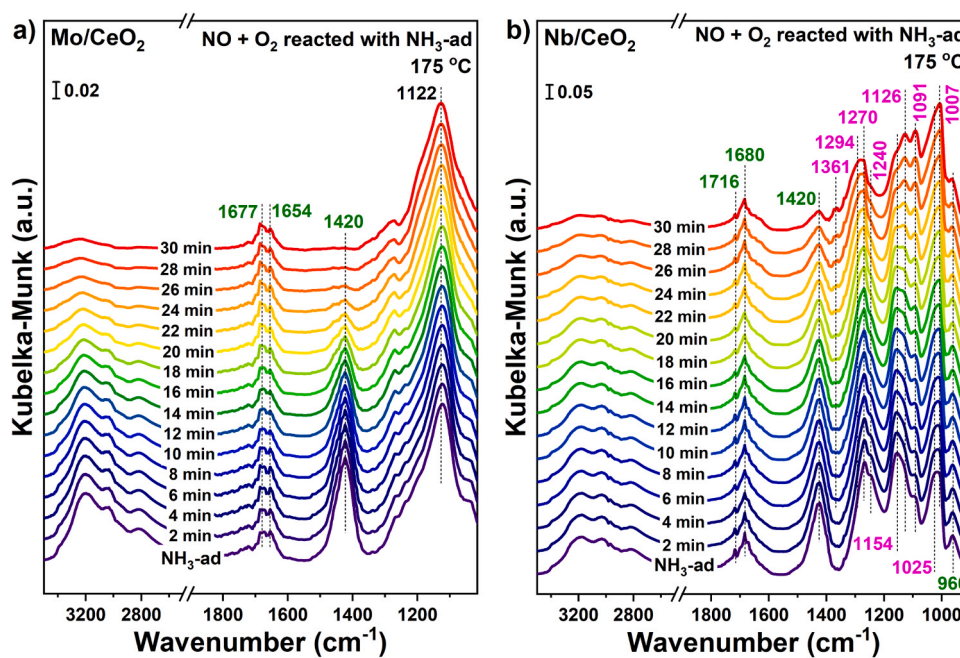


Fig. 10. *In situ* DRIFTS of  $\text{NO} + \text{O}_2$  reacting with pre-adsorbed  $\text{NH}_3\text{-ad}$  on a) sulfated  $\text{Mo/CeO}_2$  and b)  $\text{Nb/CeO}_2$ . The sulfation treatment was conducted as shown in Fig. 9.

### 3.6. Regeneration and the Role of Ammonium Sulfates

As discussed above, the deposition of ammonium sulfates or the sulfation of active sites would result in the deactivation of  $\text{W/CeO}_2$ ,  $\text{Mo/CeO}_2$  and  $\text{Nb/CeO}_2$  catalysts. In industrial applications, calcination treatment has been widely applied for the regeneration of poisoned catalysts. Considering that ammonium sulfates deposited on  $\text{W/CeO}_2$ ,  $\text{Mo/CeO}_2$  and  $\text{Nb/CeO}_2$  catalysts could decompose at low temperatures ( $\leq 400^\circ\text{C}$ ),  $\text{W/CeO}_2$ -used,  $\text{Mo/CeO}_2$ -used and  $\text{Nb/CeO}_2$ -used catalysts were calcined at  $400^\circ\text{C}$  (lower than the calcination temperature after the impregnation of acid metal species onto  $\text{CeO}_2$ ) in Ar flow for 2 h to investigate whether the removal of ammonium sulfates could help

regenerate the poisoned catalysts. As shown in Fig. 11 and Fig. S9, after the regeneration treatment ( $400^\circ\text{C}$ , Ar flow), the  $\text{NO}_x$  conversions on  $\text{W/CeO}_2$ -used,  $\text{Mo/CeO}_2$ -used and  $\text{Nb/CeO}_2$ -used catalysts at  $175^\circ\text{C}$  were all found to increase. Since  $\text{SO}_2$  would not be released but re-captured by catalysts when ammonium sulfates decomposed, it could be concluded that ABS showed a much more significant poisoning effect on  $\text{CeO}_2$  and  $\text{CeO}_2$  modified with acid metal oxides than the sulfation of  $\text{CeO}_2$ . The amount of sulfate species on the regenerated catalysts was further determined by TG experiments (Fig. S10). It was found that the weight loss assigned to the decomposition of sulfate species on those regenerated catalysts was almost the same as that on corresponding used catalysts, well supporting the viewpoint that  $\text{SO}_2$  generated by the

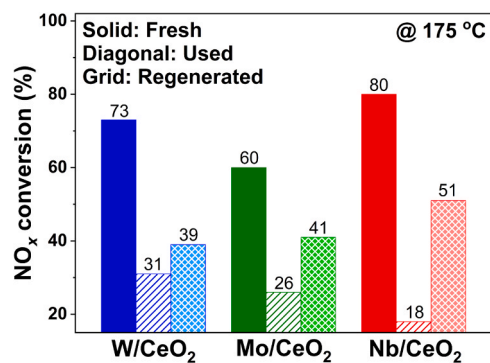


Fig. 11. NO<sub>x</sub> conversions on fresh, used and regenerated catalysts at 175 °C.

decomposition of ammonium sulfates would be re-captured when the calcination temperature was 400 °C or lower. However, it must be noted that the calcination treatment (400 °C) might result in the deep sulfation of active sites, especially Ce species [46]. That's why the regenerated catalysts still showed poorer catalytic performance than fresh catalysts. Considering that Mo/CeO<sub>2</sub> showed lower reactivity to SO<sub>2</sub> to form sulfated CeO<sub>2</sub>, and the deposition of ammonium sulfates was the main reason for the deactivation of Mo/CeO<sub>2</sub> in NH<sub>3</sub>-SCR when exposed to SO<sub>2</sub>, Mo-CeO<sub>2</sub> catalysts might show promising application perspective in some reactions in the presence of SO<sub>2</sub> but without NH<sub>3</sub>.

#### 4. Conclusion

In this work, optimal loadings of acid metal oxides (MoO<sub>3</sub>, Nb<sub>2</sub>O<sub>5</sub>, WO<sub>3</sub>) were impregnated onto CeO<sub>2</sub> to investigate the impact of acid metal oxide modification on CeO<sub>2</sub> catalyst for NH<sub>3</sub>-SCR of NO<sub>x</sub>. Besides the expected improvement of the activity and N<sub>2</sub> selectivity, significantly enhanced SO<sub>2</sub> resistance ability was also achieved on the CeO<sub>2</sub> modified with acid metal oxides comparing to bare CeO<sub>2</sub>. Moreover, highly dispersed Mo or W species were found to better shield CeO<sub>2</sub> from SO<sub>2</sub> poisoning than highly dispersed Nb species. Besides serving as Brønsted acid sites for NH<sub>3</sub> adsorption/activation, highly dispersed Mo and W species could also inhibit SO<sub>2</sub> from directly interacting with the catalysts. It was also revealed that the consumption of highly active Lewis acid sites by SO<sub>2</sub> and the coverage of active sites by the deposited ammonium sulfates were the main reasons for the deactivation of CeO<sub>2</sub> catalysts modified with acid metal oxides. The lowest affinity of Mo/CeO<sub>2</sub> catalysts for SO<sub>2</sub> made surface Mo-O-Ce paired site an attractive element in constructing NH<sub>3</sub>-SCR catalysts with high SO<sub>2</sub> resistance performance. This work provided a deep insight into designing efficient catalysts working under an SO<sub>2</sub>-containing atmosphere.

#### CRedit authorship contribution statement

The manuscript was written through the contributions from all authors. All authors have given approval to the final version of the manuscript.

#### CRedit authorship contribution statement

**Yandi Cai:** Methodology, Investigation, Validation, Data curation, Writing – original draft. **Bifeng Zhang:** Methodology, Validation. **Haowei Yu:** Methodology. **Xiaoyu Ji:** Methodology. **Jingfang Sun:** Writing – review & editing. **Xizhang Wang:** Resources, Methodology. **Qihui Qian:** Investigation. **Lulu Li:** Writing – review & editing. **Annai Liu:** Methodology. **Wei Tan:** Supervision, Conceptualization, Investigation, Validation, Data curation, Writing – original draft, Writing – review & editing. **Fei Gao:** Supervision, Conceptualization, Writing – review & editing. **Lin Dong:** Supervision, Funding acquisition.

#### Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

#### Data Availability

Data will be made available on request.

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#### Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2023.123424.

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